

MATERIALS PROPERTIES OF NITRIDES. SUMMARY

SERGEY L. RUMYANTSEV AND MICHAEL. S. SHUR

*Department of Electrical, Computer, and Systems Engineering Center for Broadband Data Transport Science
and Technology CII 9017, Rensselaer Polytechnic Institute, Troy
NY 12180-3590, USA*

MICHAEL E. LEVINSHTEIN

*Solid State Electronics Division, The Ioffe Physical-Technical Institute of Russian Academy of Sciences,
194021, St. Petersburg, Russia*

Introduction

The interest in III-N materials (stimulated by pioneering work of Pankove, Akasaki, Nakamura, and many others) dates back to 1970s. High-power microwave/millimeter wave and optoelectronic applications of nitrides have emerged, with nitride-based visible LEDs already accounting for billion dollar markets. These applications demand the improved materials quality and better device design, which in turn require the knowledge of nitride materials parameters.

Our recent book published in 2001¹ has listed important nitride parameters. However, intensive research on properties and device applications is continuing albeit with a saturated rate of growth (see Fig. 1.). The new results require revisions of the important parameters for these materials (the energy gap of InN being a dramatic example²⁵.) The goal of this Chapter is to provide such an update.

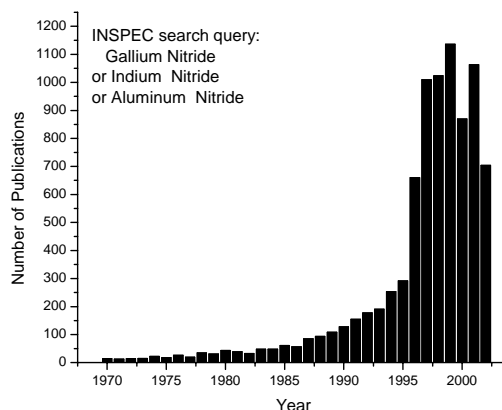


Fig. 1 Number of publication related to III-N materials versus year.

The discussion of semiconductor materials properties at a very basic level is given in² "Introduction to Electronic Devices", which also contains convenient tables summarizing the basic semiconductor equations and the definitions of basic semiconductor parameters. More detailed information is given in the two volumes "Survey of Semiconductor Physics" by Karl Boer³.

In certain cases, tensor parameters (such piezoelectric constants or elastic modulus) might be represented in different (but related) forms. R. E. Newnham's book⁴ can assist

you in converting these parameters from the form given in this Chapter to any other form.

We attempted to include into this Chapter most important parameters and be selective in providing the values that we found to be more accurate or reliable. More information can be found in many reviews, tutorials, and books on nitrides and nitride device published in recent years (as well as on the WEB) given below.

Financial assistance from the Office of Naval Research, under the auspices of the MURI program, is gratefully acknowledged: Grant No. N00014-98-1-0654. (Monitored by Drs. J. Zolper and H. Dietrich).

Keywords: Nitrides; semiconductor parameters; materials properties.

Selected Books Covering Nitride Parameters

C.R. Abernathy, H. Amano, J.C. Zolper, (eds), *Mat. Res. Soc. Symp. Proc., Gallium Nitride and Related Materials II* Vol. **468**, 1997

S. Binari, A. Burk, M. Melloch, C. Nguyen, (eds), *Mat. Res. Soc. Symp. Proc. Wide-Bandgap Semiconductors for High-Power, High-Frequency and High- Temperature Applications*, Vol. **572**, 1999

C. H. Carter Jr., G. Goldenblat, S. Nakamura, R. J. Nemanich, (eds), *Mat. Res. Soc. Symp. Proc. Diamond, SiC and Nitride Wide Bandgap Semiconductors*, Vol. **339**, 1994

S. DenBaars, J. Palmour, M. Shur, and M. Spencer, (eds), *Mat. Res. Soc. Symp. Proc. Wide-Bandgap Semiconductors for High Power, High Frequency and High Temperature* Vol. **512**, 1998

J. H. Edgar (ed.). *Properties, processing and applications of gallium nitride and related semiconductor*, EMIS datareviews series; No. 23. London: INSPEC, 1999.

R. Feenstra, T. Myers, M.S. Shur, H. Amano, (eds) GaN, *Mat. Res. Soc. Symp. Proc. "GaN and related Alloys*, Vol. **595**, 1999

"D. K. Gaskill, C. D. Brandt, R. J. Nemanich" (Eds), *Mat. Res. Soc. Symp. Proc. III-Nitride, SiC and Diamond Materials for Electronic Devices*, Vol. **423**, 1996

B. Gil (ed.), *Group III nitride semiconductor compounds: physics and applications*, Series on semiconductor science and technology; 6. Oxford: New York: Clarendon Press; Oxford University Press, 1998.

B. Gil (ed.). *Low Dimensional Nitride Semiconductors*, Oxford University Press, 2002

R. F. Kopf, F. Ren, E. B. Stokes, H. M. Ng, A. G. Baca, S. J. Pearton, and S. N. G. Chu, (eds), *Proc. of the Symp. On the State-of-the-Art Program on Compound Semiconductors XXXVI and Wide Band Gap Semiconductors for Photonic and Electronic Devices and Sensors II*, R. F. Vol.**2002-3**, The Electrochemical Society, inc. New Jersey, 2002

- M. E. Levinshtein, S. L. Rumyantsev, and M. S. Shur, (eds), *Properties of Advanced Semiconductor Materials: GaN, AlN, InN, BN, and SiGe*, John Wiley and Sons, ISBN 0-471-35827-4, New York, 2001
- M. O. Manasreh (ed.). *III-Nitride Semiconductors: Electrical, Structural and Defects Properties* Taylor & Francis, 2002
- M. O. Manasreh and I. T. Ferguson (eds.). *III-Nitride Semiconductors: Growth (Optoelectronic Properties of Semiconductors and Superlattices)*, Hemisphere Pub, 2002
- M. O. Manasreh and H.X. Jiang, (eds.) *III-nitride semiconductors optical properties* Taylor&Francis, 2002
- B. K. Meyer, *III-V Nitrides Semiconductors and Ceramics: from Material Growth to Device Applications*, Elsevier Health Sciences, 1998
- V. Mitchell, *Aluminum Nitride*, Elsevier Advanced Technology, 1994
- U. Mishra, M.S. Shur, C.M. Wetzel, B. Gil, K. Kishino, (eds) *Mat. Res. Soc. Symp. Proc. "GaN and related Alloys*, Vol. **639**, 2000
- H. Morkoc, *Nitride Semiconductors and Devices*. Springer Series in Materials Science; vol. 32. Berlin; New York: Springer, 1999
- T. D. Moustakas, *III-V Nitride Materials & Processes III*, Electrochemical Society, 1999
- T. D. Moustakas, J. I. Pankove J. I., eds. *Gallium nitride (GaN) I*. Semiconductors and Semimetals, v.50. San Diego; London, Academic Press, 1998.
- S. Nakamura and S. F. Chichibu (eds.). *Nitride Semiconductor Blue Lasers and Light Emitting Diodes*, Taylor & Francis, 2000
- S. Nakamura, G. Fasol, and S. J. Pearton, *The Blue Laser Diode: The Complete Story*, Springer Verlag, 2000
- J.E. Northrup, J. Neugebauer, S.F. Chichibu, D.C. Look, H. Riechert, (eds) *Mat. Res. Soc. Symp. Proc. "GaN and related Alloys*, Vol. **693**, 2001
- J. I. Pankove, T. D. Moustakas, and R. K. Willardson, (eds). *Gallium nitride (GaN) II*, Semiconductors and semimetals, Vol. **57**. San Diego: Academic Press, 1999.
- S. J. Pearton, *GaN and Related Materials (Optoelectronic Properties of Semiconductors and Superlattices)* Taylor & Francis, 1997
- S. J. Pearton, *Processing of Wide Band Gap Semiconductors*, Noyes Publications, 2000
- S. J. Pearton, C. Kuo, Wright A. F., Uenoyama T., (eds) *Mat. Res. Soc. Symp. Proc. GaN and related Alloys*, Vol. **537**, 1999

F.A. Ponce, R.D. Dupuis, S. Nakamura, J.A. Edmond, (eds) *Mat. Res. Soc. Symp. Proc.* "GaN and related Materials, Vol. **395**, 1995

F.A. Ponce, T.D. Moustakas, I. Akasaki, B.A. Monemar (eds) *Mat. Res. Soc. Symp. Proc.* "III-V Nitrides, Vol. **449**, 1996

F. Ren, and J. C Zolper, *Wide Energy Bandgap Electronic Devices*, World Scientific, Singapore, 2003

P. Ruterana, M. Albrecht, and J. Neugebauer, *Nitride Semiconductors: Handbook on Materials and Devices*" John Wiley & Sons, 2003

R.J. Shul, F. Ren, M. Murakami, W. Pletschen, (eds) *Mat. Res. Soc. Symp. Proc. Wide-Bandgap Electronic Devices*, Vol. **622**, 2000

M .S. Shur and R. Suris, (eds), *Proc. of 23d International Symposium on GaAs and Related Compounds*, St. Petersburg, Russia, Sep. 22-28, 1996, Institute Phys. Conference Series, No. 155, IOP Publishing, London, 1997

R. Szweda, *Gallium Nitride and Related Wide Bandgap Materials & Devices. A Market and Technology Overview 1998-2003*, Elsevier Advanced Technology, 2000

E. T. Yu, and M. O. Manasreh (eds.). *III-V Nitride Semiconductors: Applications and Devices (Optoelectronic Properties of Semiconductors and Superlattices)*, Taylor & Francis, 2002

E.T. Yu, C.M. Wetzel, J.S. Speck, A. Rizzi, Y. Arakawa , (eds) *Mat. Res. Soc. Symp. Proc. GaN and related Alloys*, Vol. **743**, 2002

A. Žukauskas., Shur M. S, and Gaska R., *Introduction to Solid State Lighting*, John Wiley and Sons, 2002

Selected Review Papers and Special Issues

S. C. Jain, M. Willander, J. Narayan, and R. Van Overstraeten, "III-Nitrides: Growth, characterization, and properties", *J. Appl. Phys.*, **87**, 965-1006 (2000)

S. N. Mohammed and H. Morkoc, "Progress and prospects of group-III nitride semiconductors", *Prog. Quant. El.*, 20, 361-525 (1996)

B. Monemar, "III-V nitrides-important future electronic materials", *Journal of Materials Science: Materials in Electronics* **10**, 227-254 (1999)

S. Strite and H. Morkoc, "GaN, AlN, and InN: a review", *J. Vac. Sci. Technol.* **B10**, 1237-1266 (1992)

H. Harima, "Properties of GaN and related compounds studied by means of Raman scattering", *Journal of Physics: Condensed Matter*, 14, R967-R993, (2002)

I. Vurgaftman, J.R. Meyer, and L.R. Ram-Mohan, "Band parameters for III-V compound semiconductors and their alloys", *J. Appl. Phys.*, 89, 5815-5875 (2001)

I. Vurgaftman and J. R. Meyer, "Band parameters for nitrogen-containing semiconductors
J. Appl. Phys., 94, 3675-3696 (2003)

Special issue of IEEE on Electron Devices "Group III-V Semiconductor Electronics", **48**
No 3, 2001

Special issue of the Proceedings of the IEEE "Wide bandgap semiconductor devices",
90, No 6, 2002

Selected Nitride Websites

<http://nsr.mj.mrs.org/>

<http://www.ncsu.edu/davisgroup/index.htm>

http://www.mse.ncsu.edu/WideBandgaps/MURI/muri_introduction.htm

<http://www.iiiv.cornell.edu/www/schaff/muri/>

<http://iiiv.tn.cornell.edu/www/schaff/Piezo/reports/>

<http://nina.ecse.rpi.edu/shur/GaN.html>

<http://www.wiley.com/WileyCDA/WileyTitle/productCd-0471358274.html>

<http://www.wiley.com/WileyCDA/WileyTitle/productCd-0471215740.html>

http://nina.ecse.rpi.edu/shur/ABSTRACTS%20NATO%20ARW_final.htm

Selected Tutorials:

http://nina.ecse.rpi.edu/shur/Solid%20State%20LightingTutorial_F2001.pdf

<http://nina.ecse.rpi.edu/shur/Tutorial00/>

<http://nina.ecse.rpi.edu/shur/MantechTutorialShurKhan2003.pdf>

<http://ncsr.csci-va.com/>

<http://www.ioffe.rssi.ru/SVA/NSM/Semicond/index.html>

<http://nina.ecse.rpi.edu/shur/wofe2002/index.htm>

GALLIUM NITRIDE (GaN)

Crystal structure	<u>Wurtzite</u>	<u>Zinc Blende</u>
Group of symmetry	$C_{6v}^4 P6_3mc$	$T_d^2 - F\bar{4}3m$
Density (g/cm ³)	6.15 ^[22,49]	
Dielectric constant		
Static	8.9-9.5 ^[49,75,78,100]	9.7
high frequency	5.35 ^[42,49,75,78,100]	5.3 ^[42]
Electron affinity (eV)	4.1 ^[88] ; 3.4 ^[61]	
o Lattice constants (Å)	a = 3.189 ^[109] c = 5.185 ^[49,109]	4.52 ^[49] 4.50 ^[78,109]
Optical phonon energy (meV)	91.8 ^[27,49]	91.9 ^[49]
<u>Band structure</u>		
Energy gap (eV)	3.51 ^[109]	3.3 ^[109]
Temperature dependence of the energy gap ^[109]	$3.582-9.09 \times 10^{-4} \times T^2 / (T+830)$	$3.358-5.93 \times 10^{-4} \times T^2 / (T+600)$
<i>Conduction band</i>		
Effective electron mass (in units of m ₀) (for electron mass in two dimensional electron gas see ref. ^[125])	0.20- 0.22 ^[80,109,111]	0.15 ^[36]
Effective conduction band density of states (cm ⁻³)	2.6×10^{18}	1.4×10^{18}
<i>Ionization energies of shallow donors</i> ^[44,79,118]		
Si (eV)	0.012-0.03	
O (eV)	0.004-0.01	
<i>Valence band</i>		
Energy of spin-orbital splitting E _{SO} (eV)	0.010- 0.018 ^[99,109]	0.017 ^[109]
Energy of crystal-field splitting E _{cr} (eV)	0.011- 0.022 ^[99,109]	
Effective hole mass (in units of m ₀)		

heavy	1.0 ^[109]	1.3 ^[36,67]
Effective valence band density of states (cm ⁻³) (For more details of the band structure see ^[109, 119] and references there in)	2.5×10 ¹⁹	4.1×10 ¹⁹
<i>Ionization energies of shallow acceptors</i> ^[5,44,100]		
Mg (eV)	0.14-0.21	
Zn (eV)	0.21	
Native defect V _{Ga} (eV)	0.14	
<u>Electrical properties</u>		
Breakdown field (Vcm ⁻¹)	~5×10 ⁶ ^[49]	~5×10 ⁶
Mobility (cm ² V ⁻¹ ·s ⁻¹)		
Electrons (for temperature and concentration dependencies see also ^[22,40,59])	~1000 ^[50,69,85]	≤1000 ^[59]
Holes	≤ 200 ^[40]	≤ 350 ^[10,38]
Diffusion coefficient(cm ² ·s ⁻¹)		
Electrons	25	25
holes	5	9
Electron saturation velocity (10 ⁷ cm s ⁻¹)	2 ^[112] (experiment) 2-2.5 ^[8,15,60] (calc)	2.0 ^[60]
Peak velocity (10 ⁷ cm s ⁻¹)	2 ^[112] (experiment) 2.5-3 ^[8,15,60,112] (calc)	2.5 ^[60]
Peak velocity field (kV/cm)	150-180 ^[8,15,60]	100-150 ^[60]
<u>Recombination parameters</u>		
Hole diffusion length (μm)	1-3.5 ^[21]	
Radiative recombination coefficient (cm ³ s ⁻¹)	10 ⁻⁸ ^[83]	
<u>Optical properties</u>		^[36]
Infrared refractive index	2.3 ^[49]	
Refractive index spectra	^[81,120]	^[42]

Reflectance spectra	[16, 32, 99,121]	
Absorption spectra	[9, 32, 42,81, 82, 92]	
Photoluminescence spectra	[24, 54,77, 99,92]	[51,115]
<u>Thermal properties</u>		
Debye temperature (K)	820 ^[86]	
Specific heat at 300K ($\text{Jg}^{-1}\text{ }^{\circ}\text{C}^{-1}$)	0.49 ^[86]	
298<T<1773	$0.456+0.107\times 10^{-3}\text{T}^{[111]}$	
Thermal conductivity ($\text{Wcm}^{-1}\text{ }^{\circ}\text{C}^{-1}$)	>2.1 ^[38,63,95,123,124]	
Thermal diffusivity ($\text{cm}^2\text{ s}^{-1}$)	0.65	
Thermal expansion, linear ($^{\circ}\text{C}^{-1}$)	$\alpha_a = 5.59\times 10^{-6}$ _[49]	
	$\alpha_c = 3.17\times 10^{-6}$ _[49]	
<u>Mechanical properties</u>		
Elastic constants (GPa)(see also ^[30,113])		
C_{11}	390 ± 15 ^[90]	293 ^[113]
C_{12}	145 ± 20 ^[90]	159 ^[113]
C_{13}	106 ± 20 ^[90]	
C_{33}	398 ± 20 ^[90]	
C_{44}	105 ± 10 ^[90]	155 ^[113]
<u>Piezoelectric constants (C m^{-2})</u> ^[14,20,48,109,122]		
e_{15}	-0.30	
e_{31}	(-0.3)-(-0.55)	
e_{33}	0.6-1.12 1,27	
e_{14}		0.4 ^[94]

ALUMINUM NITRIDE (AlN)

Crystal structure	Wurtzite
Space group	$C_{6v}^4 - P6_3mc$
Density ($g\ cm^{-3}$)	3.257 ^[96]
Dielectric constant	
static	8.5 ^[49,78]
high frequency	4.68-4.84 ^[100] 4.77 ^[49,78]
Electron affinity (eV)	0.6 ^[13] ; 1.9 ^[12,114]
o Lattice constant (Å)	a=3.112 ^[109] c=4.982 ^[109]
Optical phonon energy (meV)	113 ^[27,49]
<u>Band structure</u>	
Energy gap (eV)	6.23 ^[109]
Temperature dependence of the energy gap ^[47,109]	$6.34-1.799 \times 10^{-3} \times T^2 / (T+1462)$
<i>Conduction band</i>	
Effective electron mass (in units of m_0):	0.3 ^[109]
Effective conduction band density of states (cm^{-3})	4.1×10^{18}
<i>Ionization energies of donors</i> ^[17,23,39, 43,53, 76, 98,105]	
Donor levels of N vacancies V_N (eV)	0.17; 0.5; 0.8-1.0
Donor level of N in Al sites N_{Al} (eV)	1.4-1.85
Donor level of Al in N sites Al_N (eV)	3.4-4.5
Donor level of C in Al sites C_{Al} (eV)	0.2
<i>Valence band</i>	
Effective hole masses (in units of m_0):	
Heavy:	
for k_z direction m_{hz}	3.53 ^[102]
for k_x direction m_{hx}	10.42 ^[102]
Effective valence band density of states (cm^{-3})	4.8×10^{20}
<i>Ionization energies of acceptors</i> ^[17,23,39, 43,53, 76, 98,102]	
Acceptor level of Al vacancies V_{Al} (eV)	0.5

Acceptor level of C in N sites C_N (eV)	0.4
Acceptor level of Zn in Al sites Zn_{Al} (eV)	0.2
Acceptor level of Mg in Al sites Mg_{Al} (eV)	0.1
(For more details of the band structure see ^[109] , and references there in)	
<u>Electrical properties</u>	
Breakdown field (Vcm^{-1})	$(1.2\div 1.8) \times 10^6$
Mobility ($cm^2 V^{-1}\cdot s^{-1}$)	
Electrons	$135^{[91]}$
holes	$14^{[40]}$
Diffusion coefficient($cm^2\cdot s^{-1}$)	
Electrons	3.3
holes	0.3
Electron saturation velocity ($10^7 cm s^{-1}$)	$1.4^{[91]}$
Peak velocity ($10^7 cm s^{-1}$)	$1.7^{[91]}$
Peak velocity field (kV/cm)	$450^{[91]}$
<u>Recombination parameters</u>	
Radiative recombination coefficient ($cm^3 s^{-1}$)	$0.4 \times 10^{-10} [33]$
<u>Optical properties</u>	
Infrared refractive index	$2.15^{[49,100]}$
Refractive index spectra	[31,41, 42, 55,56,71, 118,]
Reflectance spectra	[7, 45,46,71]
Absorption spectra	[5, 31, 56, 71, 89]
Photoluminescence spectra	[66,101]
<u>Thermal properties</u>	
Debye temperature (K)	$980^{[88]}$
Specific heat at 300K ($Jg^{-1} \cdot ^\circ C^{-1}$)	$0.73^{[62,74,87]}$
At $300K < T < 1800K^{[59]}$	$1.097 + 7.99 \times 10^{-5} \times T -$
At $1800K < T < 2700K^{[62]}$	$0.358 \times 10^{-5} \times T^{-2}$
	$0.892 + 0.188 \times 10^{-3} \times T$
Thermal conductivity ($Wcm^{-1} \cdot ^\circ C^{-1}$)	$2.85^{[97]}, 3.3^{[124]}$
Thermal diffusivity ($cm^2 s^{-1}$)	1.47
Thermal expansion, linear, ($^\circ C^{-1}$)	$\alpha_a = 4.2 \times 10^{-6} [49]$
	$\alpha_a = 5.3 \times 10^{-6} [49]$

<u>Mechanical properties</u>		
Elastic constants (GPa)(see also ^[57, 113])		
C_{11}	$410.5 \pm 10^{[73]}$	$410^{[30]}$
C_{12}	$148.5 \pm 10^{[73]}$	$140^{[30]}$
C_{13}	$98.9 \pm 3.5^{[73]}$	$100^{[30]}$
C_{33}	$388.5 \pm 10^{[73]}$	$390^{[30]}$
C_{44}	$124.6 \pm 4.5^{[73]}$ $122 \pm 1^{[126]}$	$120^{[30]}$
<u>Piezoelectric constants (C m⁻²)</u> ^[14,19,48,68,84,102]		
e_{15}	$(-0.33) - (-0.48)$	
e_{31}	$(-0.38) - (-0.82)$	
e_{33}	$1.26 - 2.1$	

INDIUM NITRIDE (InN)

<u>Crystal structure</u>	Wurtzite
Space group	$C_{6v}^4 - P6_3mc$
Density (g cm ⁻³)	6.81-6.89 ^[106]
Dielectric constant	
static	15 ^[106] 15.3 ^[49, 78]
high frequency	6.7-8.4 ^[49,78] ; 5.8-9.3 ^[58]
o Lattice constants (Å)	a = 3.54 ^[49,109] c = 5.70 ^[49,107]
Optical phonon energy (meV)	73 ^[49, 58]
<u>Band structure</u>	
Energy gap (eV)	Early studies showed 1.9 – 2.05 ^[47,104] Recent studies indicate 0.7-1.0 ^[25,26,29,52,72, 116,117]
<i>Conduction band</i>	
Effective electron mass (in units of m ₀):	0.07-0.26 ^[117] ; 0.14 ^[58]
Effective conduction band density of states (cm ⁻³)	4.6×10 ¹⁷ – 3.3×10 ¹⁸
<i>Ionization energy of donor</i> ^[105]	
Donor level of N vacancies V _N (meV)	40-50
<i>Valence band</i>	
Effective hole mass (in units of m ₀):	
heavy	1.63 ^[65]
<u>Electrical properties</u>	
Mobility (cm ² V ⁻¹ ·s ⁻¹)	
Electrons	2700 ^[103] 1000-1900 ^[25,52,70,117]
Diffusion coefficient(cm ² ·s ⁻¹)	
Electrons	67 25-47
<u>Optical properties</u>	
Infrared refractive index	2.9 ^[49]
Refractive index spectra	[118]

Reflectance spectra	[108,117]	
Absorption spectra	[25,47, 52,72,116,117]	
Photoluminescence spectra	[25,26, 29,72,116]	
<u>Thermal properties</u>		
Debye temperature (K)	660 ^[28]	
Specific heat (Jg ⁻¹ °C ⁻¹)	0.30 ^[28]	
Temperature coefficient of Specific heat 298K<T<1273K ^[86]	9.39×10 ⁻⁵	
Thermal conductivity (Wcm ⁻¹ °C ⁻¹)	0.45 ^[64]	
Thermal diffusivity (cm ² s ⁻¹)	0.2	
Thermal expansion, linear,(°C ⁻¹)	α _a = 3.8×10 ⁻⁶ ^[93,110] α _c = 2.9×10 ⁻⁶ ^[93,110]	
<u>Mechanical properties</u>		
Elastic constants (GPa)	[93, exper.]	(see refs. in [110], calc.)
C ₁₁	190±7	271-298
C ₁₂	104±3	92-124
C ₁₃	121±7	70-109
C ₃₃	182±6	25-278
C ₄₄	10±1	46-89
<u>Piezoelectric constants (C m⁻²)</u> ^[14,122]		
e ₃₁	(-0.45)-(-0.56)	
e ₃₃	0.81-1.09	

References

1. M. E. Levinshstein, S. L. Rumyantsev, and M. S. Shur, Editors, *Properties of Advanced Semiconductor Materials: GaN, AlN, InN, BN, and SiGe*, John Wiley and Sons, ISBN 0-471-35827-4, New York (2001)
2. M. S. Shur, *Introduction to Electronic Devices*, John Wiley and Sons, New York, 1996
3. K. W. Boer, *Survey of Semiconductor Physics. Electrons and Other Particles in Bulk Semiconductors*, Van Nostrand Reinhold, New York, 1990
4. R. E. Newnham, *Structure-Property Relations*, Springer-Verlag, New York, 1975
5. C. R. Aita, C.J.G. Kubiak, and F.Y.H. Shih, "Optical behavior near the fundamental absorption edge of sputter-deposited microcrystalline aluminum nitride", *J. Appl. Phys.* **66**, (1989) 4360-4367
6. I. Akasaki and H. Amano, "Widegap column-III nitride semiconductors for UV/blue light emitting devices", *J. Electrochem. Soc.*, **141**, (1994) 2266 – 2271
7. I. Akasaki and M. Hashimoto, "Real space transfer of two dimensional electrons in double quantum well structures", *Sol. State Commun.*, **5**, (1967) 851 – 853
8. J. D. Albrecht, R. P. Wang, P. P. Ruden, M. Farahmand and K. F. Brennan, "Electron transport characteristics of GaN for high temperature device modeling", *J. Appl. Phys.*, **83**, (1998) 4777-4781
9. O. Ambacher, W. Rieger, P. Ansmann, H. Angerer, T. D. Moustakas and M. Stutzman, "Sub-bandgap absorption of gallium nitride determined by photothermal deflection spectroscopy", *Sol. State Comm.*, **97**, (1996) 365-370
10. D. J. As, D. Schikora, A. Greiner, M. Lubbers, J. Mimkes, and K. Lischka, "p- and n-type cubic GaN epilayers on GaAs", *Phys. Rev. B*, **54** (1996) R11118-R11121
11. I. Barin, O. Knacke, and O. Kubaschewski, *Thermochemical properties of inorganic substances*, Springer-Verlag, Berlin-Heidelberg-New York 1977
12. V. M. Bermudez, C.-I. Wu, A. Khan, "AlN films on GaN: Sources of error in the photoemission measurement of electron affinity", *J. Appl. Phys.* **89**, 1991 (2001)
13. V. M. Bermudez, T.M. Jung, K. Doverspike, and A. E. Wickenden, "The growth and properties of Al and AlN films on GaN(0001)-(1*1)", *J. Appl. Phys.* **79** (1996) 110-119
14. F. Bernardini, V. Fiorentini, "First-principles calculation of the piezoelectric tensor d/sup to or from / of III-V nitrides", *Appl. Phys. Lett.*, **80** (2002) 4145-4147
15. U. V. Bhapkar and M. S. Shur, "Monte Carlo calculation of velocity-field characteristics of wurtzite GaN", *J. Appl. Phys.*, **82** (1997) 1649-1655
16. S. Bloom, G. Harbeke, E. Meier, I. B. Ortenburger, "Band structure and reflectivity of GaN", *Phys. Stat. Solidi*, **66**, 161-168 (1974)
17. P. Boguslawski, E. L. Briggs, and J. Bernholc, "Amphoteric properties of substitutional carbon impurity in GaN and AlN", *Appl. Phys. Lett.*, **69** (1996) 233 – 235
18. O. Brandt, J. R. Mullhauser, B. Yang, H. Yang, and K. H. Ploog, "Optical properties of cubic GaN and (In,Ga)N", *Physica E*, **2**, (1998) 532
19. G. Bu, D. Ciplys, M. Shur, L.J. Schowalter, S. Schujman, and R. Gaska, "Surface acoustic waves in single crystal bulk aluminum nitride" *Appl. Phys. Lett.* submitted 2003
20. A. D. Bykhovski, B. L. Gelmont, and M. S. Shur, "Elastic strain relaxation and piezoeffect in GaN-AlN, GaN-AlGaN and GaN-InGaN superlattices", *J. Appl. Phys.*, **81** (1997) 6332-6338
21. L. A. Chernyak, A. Osinsky, A. Schulte, "Minority carrier transport in GaN and related materials", *Solid State Electronics*, **45** (2001) 1687-1702
22. V. W. L. Chin, T. L. Tansley, and T. Osotchan, "Electron mobilities in gallium, indium, and aluminum nitrides", *J. Appl. Phys.* **75** (1994) 7365-7372
23. T. L. Chu, D. W. Ing, and A. J. Noreika, "Epitaxial growth of aluminum nitride", *Sol. State Electron.* **10** (1967) 1023 – 1027

24. R. F. Davis, A. M. Roskowski; E. A. Preble, J. S. Speck, B. Heying, J.A. Freitas, Jr., E. R. Glaser, ; and W.E. Carlos, "Gallium nitride materials - progress, status, and potential roadblocks", *Proceedings of the IEEE* **90** (2002) 993-1005
25. V. Yu. Davydov, A. A. Klochikhin, R. P. Seisyan, V. V. Emtsev, S. V. Ivanov, F. Bechstedt, J. Furthmuller, H. Harima, A. V. Mudryi, J. Aderhold, O. Semchinova, and J. Graul, "Absorption and emission of hexagonal InN. Evidence of Narrow fundamental band gap" *Phys. Stat. Sol. b*, **229** (2002) R1-R3
26. V. Yu. Davydov, A. A. Klochikhin, V. V. Emtsev, D. A. Kurdyukov, S. V. Ivanov, V. A. Vekshin, F. Bechstedt, J. Furthmuller, J. Aderhold, J. Graul, A. V. Mufroi, H. Harima, A. Hashimoto, A. Yamamoto, and E. E. Haller, "Band gap of hexagonal InN and InGaN alloys", *Phys. Stat. Sol. b*, **234** (2002) 787-795
27. V. YU. Davydov, Yu. E Kitaev, I. N. Goncharuk, A. N. Smirnov, J. Graul, O. Semchinova, D. Uffmann, M. B. Smirnov, A. P. Mirgorodsky, and R. A. Evarestov, "Phonon dispersion and Raman scattering in hexagonal GaN and AlN", *Phys. Rev. B*, **58** (1998) 12899-12907
28. V. YU. Davydov, V. V. Emtsev, I. N. Goncharuk, A. N. Smirnov, V. D. Petrikov, V. V. Mamutin, V. A. Vekshin, S. V. Ivanov, M. B. Smirnov, and T. Inushina, "Experimental and theoretical studies of phonons in hexagonal InN", *Appl. Phys. Lett.*, **75** (1999) 3297-3299
29. V. Yu. Davydov, A. A. Klochkin, V. V. Emtsev, S. V. Ivanov, V. V. Vekshin, F. Bechstedt, J. Furthmuller, H. Harima, A. V. Mudryi, A. Hashimoto, A. Yamamoto, J. Aderhold, J. Graul, and E. E. Haller, "Band gap of InN and In-rich In/sub x/Ga/sub 1-x/N alloys (0.36<*<1)", *Physica Status Solidi B* **230** (2002) R4-6
30. C. Deger, E. Born, H. Angerer, O. Ambacher, M. Stutzmann, J. Hormsteiner, E. Riha, and G. Fischerauer, "Sound velocity of Al_xGa_{1-x}N thin films obtained by surface acoustic-wave measurements", *Appl. Phys. Lett.* **72**(1998) 2400-2402
31. H. Demiryont, L.R. Thompson, and G.J. Collins, "Optical properties of aluminum oxynitrides deposited by laser-assisted CVD", *Appl. Optics*, **25**, 1311 – 1318
32. R. Dingle, D. D. Sell, S. E. Stokowski, P. J. Dean and B. Zetterstrom, "Absorption, reflectance, and luminescence of GaN single crystals", *Phys. Rev. B*, **3** (1971) 497-500
33. A. V. Dmitriev and A.L. Oruzhenikov, in III-Nitride, SiC, and Diamond Materials for Electronic Devices (ed. by Gaskill D.K., C.D. Brandt, and R.J. Nemanich), "Radiative recombination rates in GaN, InN, AlN and their solid solutions" Material Res. Soc. Symposium Proc., **423** (1996) 69 – 73
34. J. Edwards, K. Kawabe, G. Stevens, and R. H. Tredgold, "Space charge conduction and electrical behaviour of aluminum nitride single crystals", *Sol. State Commun.* **3** (1965) 99 – 100
35. J. W. Fan, M. F. Li, and T. C. Chong. "Electronic properties of zinc-blende GaN, AlN, and their alloys Ga/sub 1-x/Al/sub x/N", *J. Appl. Phys.*, **79** (1996) 188-94
36. M. Fanciulli, T. Lei, and T. D. Moustakas, "Conduction-electron spin resonance in zinc-blende GaN thin films", *Phys. Rev. B*, **48** (1993) 15144-15147
37. J. R. L. Fernandez, V. A. Chitta, E. Abramof, A. Ferreira da Silva, J. R. Leite, A. Tabata, D.J. As, T. Frey, D. Schikora, and L. Lischka," Electrical properties of cubic InN and GaN epitaxial layers as a function of temperature" ,in: *GaN and Related Alloys - 1999*. Symposium (Materials Research Society Symposium Proceedings Vol.595); Warrendale, PA, USA : Mater. Res. Soc, 2000
38. D. I. Florescu, V. M. Asnin, F. H. Pollak, R. J. Molnar, and C. E. C. Wood," High spatial resolution thermal conductivity and Raman spectroscopy investigation of hydride vapor phase epitaxy grown n-GaN/sapphire (0001): Doping dependence", *J. App. Phys.* **88** (2000) 3295-300
39. R. W. Francis and W. L. Worrell," High temperature electrical conductivity of aluminum nitride" *J. Electrochem. Soc.* **123**, (1976) 3 430 – 433 78
40. D. K. Gaskill, L.B. Rowland, K. Doverspike, in *Properties of Group III Nitrides*, Ed. by J. Edgar, EMIS Datareviews series No. 11 (1995), 101-116

41. S. A. Geidur and A.D Yaskov, "Dispersion of refractive index and photoelastic effect in semiconductors with a wurtzite structure" ,*Opt. Spectrosc.* **48**, (1980) 1130-7
42. R. Goldhan, S. Shokhovets, in *III-nitride semiconductors optical properties II*, M.O. Manasreh, H.X. Jiang, editors, Taylor & Francis, 2002, p.73 63
43. I. Gorczyca, A. Svane, and N. E. Christensen, "Theoretical study of point defects in GaN and AlN; lattice relaxations and pressure effects", *Internet Journ. of Nitride Sem. Research 2* (1997) Article 18
44. W. Gotz, N.M. Jonson, in *Gallium Nitride (GaN) II, Semiconductors and Semimetals*, v.57 J.I. Pankove, T.D. Moustakas, editors, 1999, Academic Press, p185
45. O. Guo, M. Nishio, H. Ogawa, and A. Yoshida, "Optical properties of aluminum nitride" *Phys. Rev. B*, **55**, R15987-R15988 (1997)
46. O. Guo, M. Nishio, H. Ogawa, and A. Yoshida, "Temperature effect on the electronic structure of AlN" ,*Phys. Rev. B*, **64** (2001) 113105/1-113105/3
47. O. Guo and A. Yoshida. "Temperature dependence of band gap change in InN and AlN", *Jpn. J. Appl. Phys.* **33** 2453-2456 (1994)
48. I. L. Guy, S. Muensit, and E. M. Goldys," Extensional piezoelectric coefficients of gallium nitride and aluminum nitride", *Appl. Phys. Lett.* **75** (1999) 4133-4135
49. H. Harima, "Properties of GaN and related compounds studied by means of Raman scattering", *Journal of Physics: Cond. Matter* **14** (2002) R967-R993,
50. B. Heying, I. Smorchkova, C. Poblenz, C. Elsass, B. Fini, S. DenBaars, U. Mishra, and J. S. Speck, "Optimization of the surface morphologies and electron mobilities in GaN grown by plasma-assisted molecular beam epitaxy", *Appl. Phys. Lett.*, **77** (2000) 2885-2887
51. J. Holst, L. Eckey, A. Hoffmann, I. Broser, B. Schottker, D. J. As, D. Schikora and K. Lischka," Mechanisms of optical gain in cubic gallium nitrite", *Appl. Phys. Lett.*, **72** (1998) 1439-1441
52. T. Inushima, V. V. Mamutin, V. A. Vekshin, S. V. Ivanov, T. Sakon, M. Motokowa, and S. Ohoya, Physical properties of InN with the band gap energy of 1.1 eV", *J. Cryst. Growth*, **227-228** (2001) 481-485
53. D. W. Jenkins and J.D. Dow," Electronic structures and doping of InN, In/sub x/Ga/sub 1-x/N, and In/sub x/Al/sub 1-x/N", *Phys Rev B*, **39** (1989) 3317 -3329
54. H.X. Jiang, J.Y. Lin, and W.W. Chow, in *III-nitride semiconductors optical properties I*, M.O. Manasreh, H.X. Jiang, editors, Taylor & Francis, 2002, p.9 60
55. D. J. Jones, R.H. French, H. Mullejans, A.D. Dorneich, S. Loughin, and P.F. Carcia," Optical properties of AlN determined by vacuum ultraviolet spectroscopy and spectroscopic ellipsometry data", *J. Mater. Res.* **14** (1999) 4337-4344
56. H.-Y. Joo, H.J. Kim, S.J. Kim, and S.Y. Kim, "Spectrophotometric analysis of aluminum nitride thin films" *J. Vac. Sci. Technol., A*, **17** (1999) 862-870
57. A. Kampfe, B. Eigenmann, O. Vohringer, and D. Lohe, *High temperature material processes*, **2**, (1998) 309
58. A. Kasic, M. Schubert, Y. Saito, G. Wagner. and Y. Nanishi," Effective electron mass and phonon modes in n-type hexagonal InN", *Phys. Rev. B*, **65** (2002) 115206/1 – 115206/7
59. J. G. Kim, A.C. Frenkel, T. Liu and R. M. Park," Growth by molecular beam epitaxy and electrical characterization of Si-doped zinc blende GaN films deposited on beta -SiC coated (001) Si substrates", *Appl. Phys. Lett.*, **65** (1994) 91-93
60. J. Kolnik, I.H. Oguzman, K.F. Brennan, R. Wang P.P. Ruden, and Y. Wang," Electronic transport studies of bulk zinc blende and wurtzite phases of GaN based on an ensemble Monte Carlo calculation including a full zone band structure", *J. Appl. Phys.*, **78** (1995) 1033-1038
61. R. Y. Korotkov, J. M. Gregie, and B. W. Wessels," Optical properties of the deep Mn acceptor in GaN: Mn", *Appl. Phys. Lett.* **80** (2002) 1731-3
62. V. I. Koshchenko, Y. K. Grinberg, and A. F. Demidenko," Thermodynamic properties of AlN (5-2700K), GaP (5-1500K), and BP (5-800K)", *Inorg. Mater.*, **20** 11(1984) 1787-90
63. D. Kotchetkov, J. Zou, A.A. Balandin, D.I. Florescu, and F.H Pollak," Effect of dislocations on thermal conductivity of GaN layers", *Appl. Phys. Lett.* **79** (2001) 4316-4318

64. S. Krukowski, A. Witek, J. Adamczyk, J. Jun, M. Bockowski, I. Grzegory, B. Lucznik, G. Nowak, M. Wroblewski, A. Presz, S. Gierlotka, S. Stelmach, B. Palosz, S. Porowski, and P. Zinn, "Thermal properties of indium nitride", *J. Phys. Chem. Solids*, **59** (1998) 289-295
65. W. R. Lambrecht and B. Segall, "Anomalous band-gap behavior and phase stability of c-BN-diamond alloys", *Phys. Rev. B*, **47** (1993) 9289-96
66. Y. C. Lan, X.L.Chen, Y.G.Cao, Y.P.Xu, L.D.Xun, T.Xu, and J.K.Liang, "Low-temperature synthesis and photoluminescence of AlN", *J. Cryst. Growth*, **207** (1999), 247-250
67. M. Leszczynski, H. Teisseyre, T. Suski, I. Grzegory, M. Bockowski, J. Jun, S. Porowski, K. Pakula, J. M. Baranowski, C. T. Foxon, and T. S. Cheng, "Lattice parameters of gallium nitride", *Appl. Phys. Lett.*, **69**, (1996) 73-75
68. D. Liufu, and K. C. Kao, "Piezoelectric, dielectric, and interfacial properties of aluminum nitride films", *J. Vac. Sci. Technol. A*, **16** (1998) 2360-2366
69. D. C. Look, C. E. Stutz, R. J. Molnar, K. Saarinen and Z. Liliental-Weber, "Dislocation-independent mobility in lattice-mismatched epitaxy, application to GaN", *Solid State Comm.* **117** (2001) : 571-575
70. D. C. Look, H. Lu, W.J. Schaff, J. Jasinski, and Z. Liliental-Weber, "Donor and acceptor concentrations in degenerate InN", *Appl. Phys. Lett.*, **80** (2002) 258-260
71. Loughin S. and R.H. French, in *Properties of Group III nitrides*, ed. by Edgar J. H., EMIS Datareviews Series N 11, 1994, an INSPEC publication, 175 – 188
72. T. Matsuoka, H. Okamoto, M.Nakao, H. Harima, and E. Kurimoto, "Optical bandgap energy of wurtzite InN", *Appl. Phys. Lett.* **81** (2002) 1246-1248
73. L. E. McNeil, M. Grimsditch, and R.F. French., "Vibrational spectroscopy of aluminum nitride", *J. Am. Ceram. Soc.*, **76** (1993) 1132 – 1136
74. W. J. Meng, in *Properties of Group III nitrides*, ed. by Edgar J. H., EMIS Datareviews Series N 11, 1994, an INSPEC publication, 22-29
75. S. N. Mohammed and H. Morkoc, "Progress and prospects of group-III nitride semiconductors", *Prog. Quant. El.*, **20** (1996), 361-525
76. S. N. Mohammad, A. A. Salvador, and H. Morkoc, "Emerging gallium nitride based devices", *Proc IEEE*, **83** (1995) 1306 – 1355
77. B. Monemar, J.P. Bergman, H. Amano, I. Akasaki, T. Detchprohm, K. Hiramatsu and N. Sawaki, "Optical properties of GaN and related materials", Int. Symp. on Blue Laser and Light Emitting diodes, Chiba Univ., Japan, March 5-7, 1996 135-140
78. B. Monemar, "III-V nitrides-important future electronic materials", *J. Material Sci.: materials in Electronics*. **10** (1999) 227-254
79. W. J. Moore, J.A.Freitas, Jr., and R. J. Molnar, "Zeeman spectroscopy of shallow donors in GaN", *Phys. Rev. B*, **56** (1997) 12073-12076
80. W. J. Moore, J.A.Freitas, Jr., S.K. Lee, S.S. Park, and J.Y. Han, "Magneto-optical studies of free-standing hydride-vapor-phase epitaxial GaN", *Phys. Rev. B*, **65** (2002) 081201/1-081201/4
81. J. F. Muth, J.D. Brown, M.A.L. Johnson, Zhonghai Yu, R.M. Kolbas, J.W. Cook, Jr., and J.F. Schetzina, "Absorption coefficient and refractive index of GaN, AlN and AlGaIn alloys", *MRS Internet J. Nitride Semicond. Res.* **4S1**, G5.2 (1999)
82. J. F. Muth, J.H. Lee, I.K. Shmagin, R.M. Kolbas, H.C. Casey, Jr., B.P. Keller, U.K. Mishra, and S.P. DenBaars, "Absorption coefficient, energy gap, exciton binding energy, and recombination lifetime of GaN obtained from transmission measurements", *Appl. Phys. Lett.*, **71** (1997) 2572 –2574
83. Muth J.F., J.H. Lee, I.K. Shmagin, R.M. Kolbas, H.C. Casey, Jr., B.P. Keller, U.K. Mishra, and S.P. DenBaars, "Absorption coefficient, energy gap, exciton binding energy, and recombination lifetime of GaN obtained from transmission measurements", *Appl. Phys. Lett.*, **71** (1997) 2572 –2574

84. R. S. Naik, J. J. Lutsky, R. Reif, C. G. Sodini, A. Becker, L. Fetter, H. Huggins, R. Miller, J. Pastalan, G. Rittenhouse, and Y.-H. Wong, Measurements of the bulk, C-axis electromechanical coupling constant as a function of AlN film quality”, *IEEE Trans. Ultrason. Ferroelectr. Freq. Contr.* **UFFC-47**, (2000) 292-296
85. S. Nakamura, T. Makai, and M. Senoh, “In situ monitoring and Hall measurements of GaN grown with GaN buffer layers”, *J. Appl. Phys.* **71**, 5543-5549 (1992)
86. J. C. Nipko, C.-K. Loong, C. M. Balkas and R. F. Davis, “Phonon density of states of bulk gallium nitride”, *Appl. Phys. Lett.*, **73**, 34-36 (1998)
87. J. C. Nipko, and C.-K. Loong, “Phonon excitations and related thermal properties of aluminum nitride”, *Phys. Rev. B*, **57**, 10550-10554 (1998)
88. J. I. Pankove and H. Schade, “Photoemission from GaN”, *Appl. Phys. Lett.* **25**, 53-55 (1974)
89. P. B. Perry and R.F. Rutz, “The optical absorption edge of single-crystal AlN prepared by a close-spaced vapor process”, *Appl. Phys. Lett.*, **33**, 319 – 321 (1978)
90. A. Polian, M. Grimsditch, and I. Grzegory, “Elastic constants of gallium nitride”, *J. Appl. Phys.*, **79**, 3343-3344 (1996)
91. S.K.O’Leary, B.E.Foutz, M.S.Shur, U.V.Bhappkar, and L.Eastman, “Monte Carlo simulation of electron transport in wurtzite aluminum nitride”, *Sol. St. Comm.*, **105**, 621-626 (1998)
92. T. J. Schmidt, J.-J.Song, in *III-nitride semiconductors optical properties II*, M.O.Manasreh, H.X. Jiang, editors, Taylor & Francis, 2002, p.3
93. A. U. Sheleg, and V. A. Savastenko, “Determination of elastic constants of hexagonal crystals from measured values of dynamic atomic displacements”, *Izv. Akad. Nauk SSSR. Neorg. Mater.* **15**, 1598-1602 (1979)
94. M. S. Shur, B. Gelmont and A. Khan, “Electron mobility in two-dimensional electron gas in AlGaIn/GaN heterostructures and in bulk GaN”, *J. Electronic Materials* **25**, 777-785 (1996)
95. E. K. Sichel and J.I. Pankove, “Thermal conductivity of GaN, 25-360K” *J. Phys. Chem. Solids*, **38**, 330 (1977)
96. G. A. Slack and T. F. McNelly, “Growth of high purity AlN crystals”, *J. Crystal Growth*, **34**, 263 (1976)
97. G. A. Slack, R.A. Tanzilli, R.O. Pohl, and J.W. Vandersande, “The intrinsic thermal conductivity of AlN”, *J. Phys. Chem. Solids*, **48**, 641 –647 (1987)
98. C. Stampfl and C.G. Van de Walle, “Theoretical investigation of native defects, impurities, and complexes in aluminum nitride”, *Phys. Rev., B*, **65**, 155212/1-155212/10 (2002)
99. R. Stepniowski, A. Wyszomolek, K.P. Korona, and J.M. Branowski, in *III-nitride semiconductors optical properties I*, M.O.Manasreh, H.X. Jiang, editors, Taylor & Francis, 2002, p.197
100. V. Strite, and H.Morkoc, “GaN, AlN, and InN: a review” *J. Vac. Sci. Technol. B*, **10**, 1237-1266 (1992)
101. J. Sun, J.Wu, H.Ling, W.Shi, Z.Ying, F.Li, “Photoluminescence and its time evolution of AlN thin films”, *Phys. Lett., A*, **280**, 381-385 (2001)
102. M. Suzuki and T. Uenoyama, “Strain effect on electronic and optical properties of GaN/AlGaIn quantum-well lasers”, *J. Appl. Phys.* **80**, 6868 – 6874 (1996)
103. T. L. Tansley and C. P. Foley, “Electron mobility in indium nitride”, *Electron. Lett.* **20**, 1066 – 1068 (1984)
104. T. L. Tansley and C. P.Foley. “Optical band gap of indium nitride”, *J. Appl. Phys.* **59**, 3241-3244 (1986)
105. T. L. Tansley and R. J. Egan, Point-defect energies in the nitrides of aluminium, gallium and indium”, *Phys. Rev. B*, **45**, 10942-10950 (1992)
106. T. L. Tansley, in *Properties of Group III nitrides*, ed. by Edgar J. H., EMIS Datareviews Series N 11, 1994, an INSPEC publication, 35-40.
107. Tsubouchi K. and N. Mikoshiba, Zero-temperature-coefficient SAW devices on AlN epitaxial films”, *IEEE Trans. Sonics Ultrason.*, **SU-32**, 634-644 (1985)
108. V. A. Tyagai, A. M.Evstigneev, A. N. Krasiko, A. F. Andreeva, and V. Ya. Malakhov. “Optical properties of indium nitride films”, *Sov.Phys.-Semicond.* **11**, 1257-1259 (1977)

109. I. Vurgaftman, J.R. Meyer, and L.R. Ram-Mohan, "Band parameters for III-V compound semiconductors and their alloys", *J. Appl. Phys.*, **89**, 5815-5875 (2001)
- I. Vurgaftman, J.R. Meyer, "Band parameters for nitrogen-containing semiconductors", *J. Appl. Phys.*, **94**, 3675-3696 (2003)
110. K. Wang. and R.R. Reeber, "Thermal expansion and elastic properties of InN", *Appl. Phys. Lett.*, **79**, 1602-1604 (2001)
111. A. M. Witowski, K. Pakula, J. Baranowski, M.L. Sadowski, and P. Wyder, "Electron effective mass in hexagonal GaN", *Appl. Phys. Lett.*, **75**, 4154-4155 (1999)
112. M. Wraback, H. Shen, J. C. Carrano, T. Li, J. C. Campbell, M. J. Schurman, and I. T. Ferguson, "Time-resolved electroabsorption measurement of the electron velocity-field characteristic in GaN", *Appl. Phys. Lett.*, **76**, 1155-1157 (2000)
113. A. F. Wright, "Elastic properties of zinc-blende and wurtzite AlN, GaN, and InN", *J. Appl. Phys.* **82**, 2833 – 2839 (1997)
114. C. I. Wu and A. Kahn, Electronic states at aluminum nitride (0001)-1*1 surfaces", *Appl. Phys. Lett.* **74**, 546-548 (1999)
115. J. Wu, H.Yaguchi, and K.Onabe, in *III-nitride semiconductors optical properties II*, M.O.Manasreh, H.X. Jiang, editors, Taylor & Francis, 2002, p.363
116. J. Wu, W. Walukiewicz, K.M. Yu, J.W.Ager, E.E. Haller, H. Lu, W. J. Schaff, Y. Saito, and Y. Nanishi, "Unusual properties of the fundamental band gap of InN", *Appl. Phys. Lett.*, **80**, 3967-3969 (2002)
117. J. Wu, W. Walukiewicz, W. Shan, K.M. yu, J.W.Ager, E.E. Haller, H. Lu, and W. J. Schaff, "Effects of the narrow band gap on the properties of InN", *Phys. Rev., B*, **66**, 201403/1-201403/4 (2002)
118. X. Xu, H.Liu, C.Shi, Y.Zhao, S. Fung, and C.D. Beling, "Residual donors and compensation in metalorganic chemical vapor deposition as-grown n-GaN", *J. Appl. Phys.*, **90**, 6130-6134 (2001)
119. Y. C. Yeo, T.C.Chong, and M.F.Li, "Electronic band structures and effective-mass parameters of wurtzite GaN and InN", *J. Appl. Phys.*, **83**, 1429 (1998)
120. G. Yu , G. Wang, H. Ishikawa, M. Umeno, T. Soga, T. Egawa, J. Watanabe, and T. Jimbo, "Optical properties of wurtzite structure GaN on sapphire around fundamental absorption edge (0.78-4.77 eV) by spectroscopic ellipsometry and the optical transmission method", *Appl. Phys. Lett.*, **70**, 24, 3209-3211(1997)
121. X. Zhang, Y.-T.Hou, Z.-C.Feng, and J.-L.Chen, "Infrared reflectance of GaN films grown on Si(001) substrates", *J. Appl. Phys.*, **89**, 6165-6170 (2001)
122. A. Zoroddu, F. Bernardini, P. Ruggerone, and V. Fiorentini, "First-principles prediction of structure, energetics, formation enthalpy, elastic constants, polarization, and piezoelectric constants of AlN, GaN, and InN: Comparison of local and gradient-corrected density-functional theory", *Phys. Rev. B*, **64**, 045208/1-045208/6 (2001)
123. J. Zou; D. Kotchetkov, A.A. Balandin, D.I. Florescu, and F.H. Pollak, "Thermal conductivity of GaN films: Effects of impurities and dislocations", *Journal of Applied Physics* **92**, 2534-2539 (2002)
124. D.I. Florescu, V.M. Asnin, and F.H. Pollak, "Thermal conductivity measurements of GaN and AlN", *Compound Semiconductor* **7**, 62-67 (2001)
125. W. Knap, E. Frayssinet, C. Skierbiszewski, C. Chaubet, M.L.Sadowski, D.Maude, M. Asif Khan, and M.S.Shur, "Conduction band energy spectrum of two-dimensional electrons in GaN/AlGaN heterojunctions", *Phys. Stat. Sol.* 9(b), **216**, 719-725 (1999)
126. G. Bu, D.Ciplus, M. Shur, L.J.Schowalter, S. Schujman, R. Gaska, "Surface acoustic wave velocity in single-crystal AlN substrates", unpublished