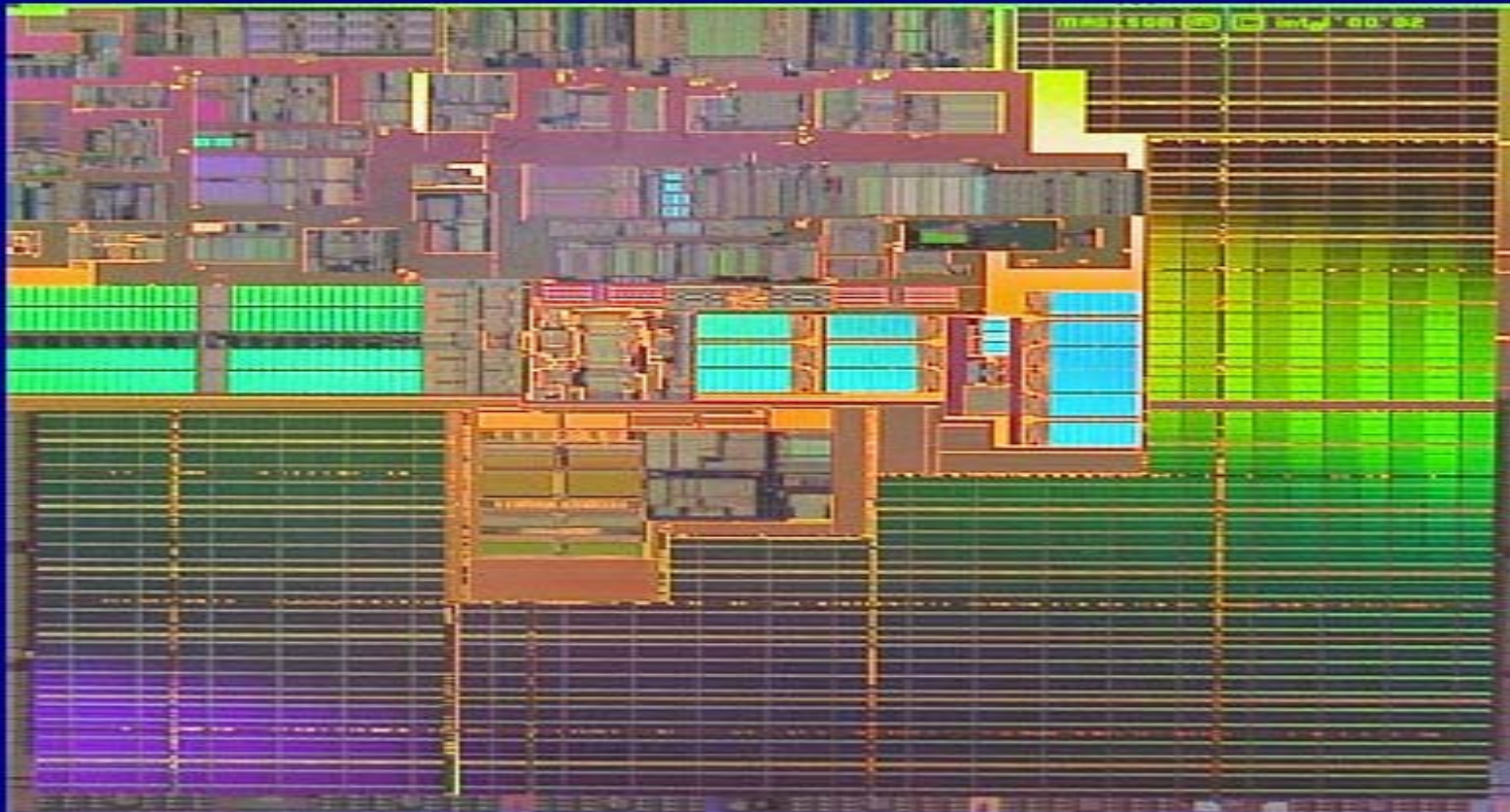


# Review

**Is a student a vessel to be filled or a torch to be lit?**

# Itanium Microprocessor 0.13 mm 415 million transistors 1.5 GHz



Even old technology has overwhelming complexity and tremendous performance

We better  
learn fundamentals and  
to solve problems  
in order to work as engineers  
with advanced degrees in  
such competitive environment

So what did we cover?

# Materials systems discussed

Si

SiGe

III-V

Ternary and quaternary

SiC

III-N

# Devices Covered: Building blocks

Metal-semiconductor contacts

- Schottky contact

- Ohmic contact

p-n junction

MOS structure

Heterointerface

Quantum well

Superlattice

Quantum wire Quantum dot Quantum electronic island

# Devices Covered: Transistors

**BJTs**

**HBTs**

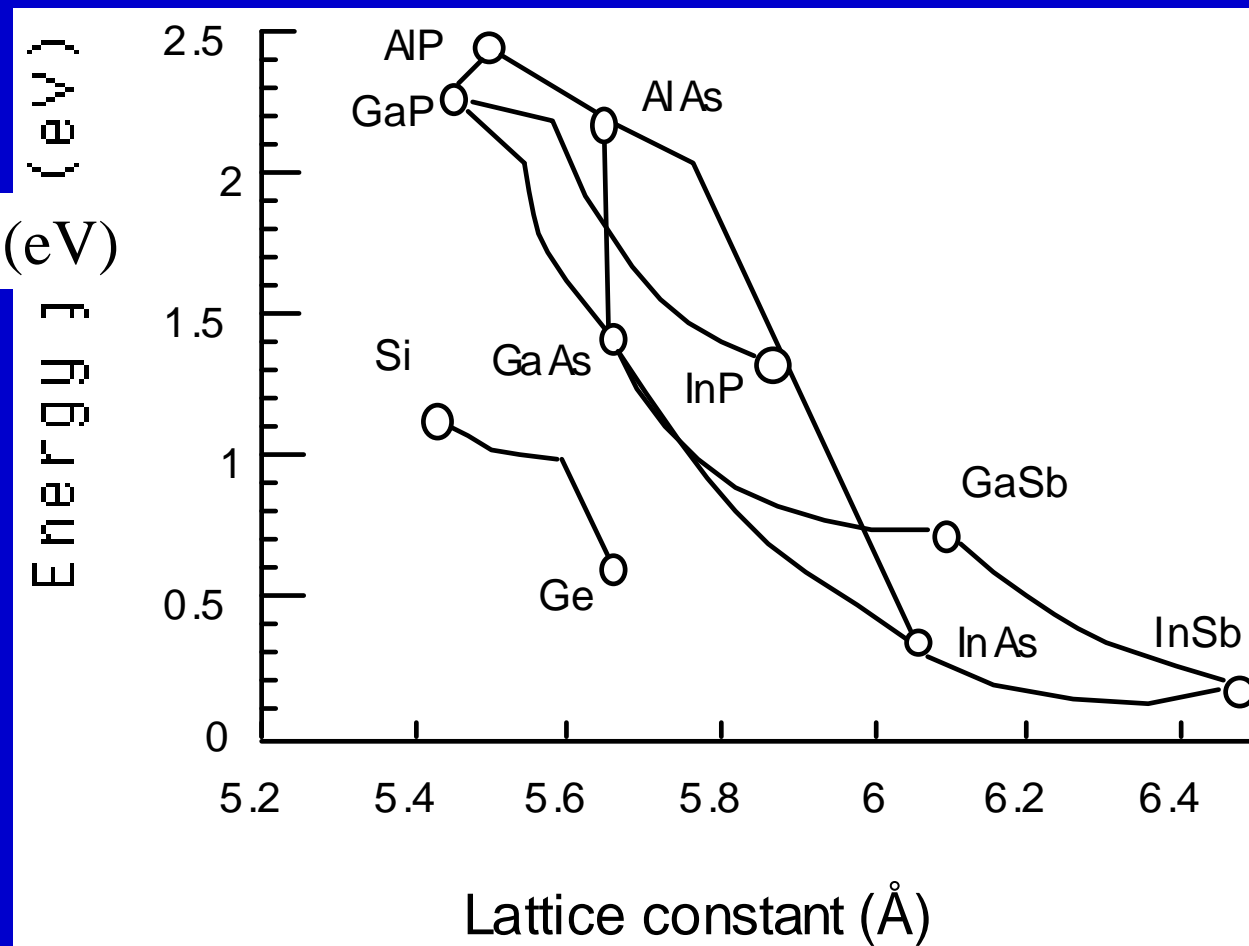
**MESFETs**

**HFETs**

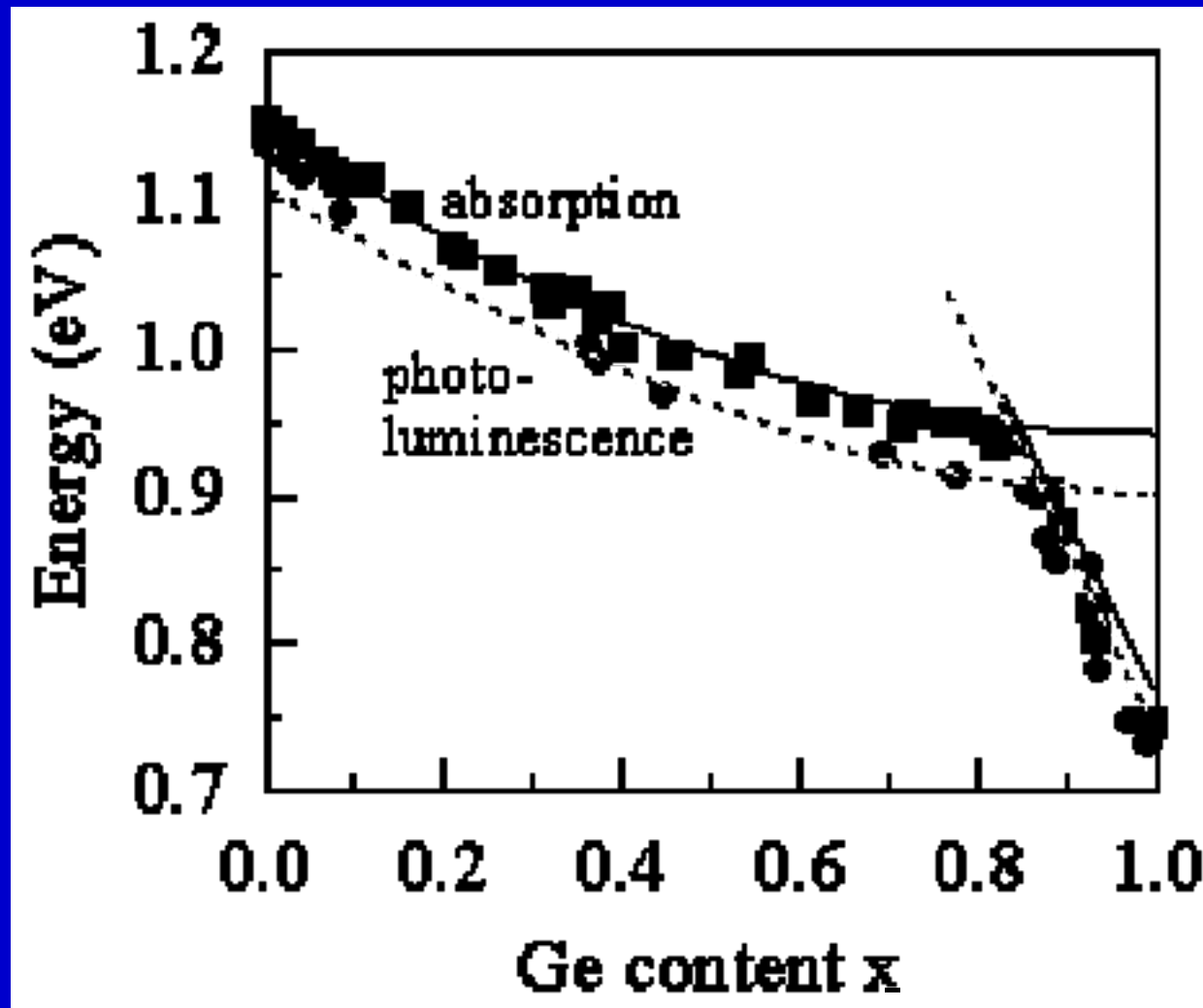
**Pyroelectric devices**

# SiGe and III-V Materials Systems

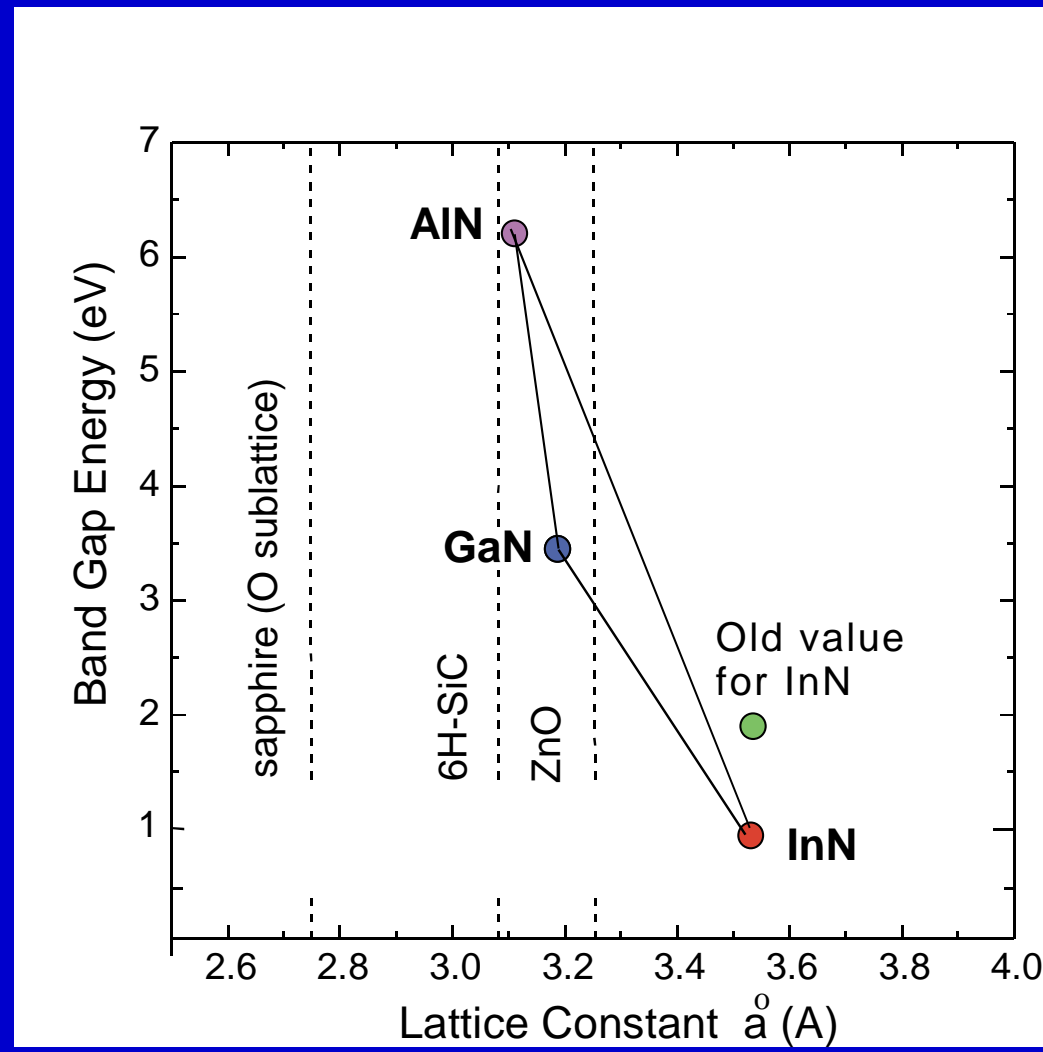
Energy gap (eV)



# Energy Gap versus Ge content



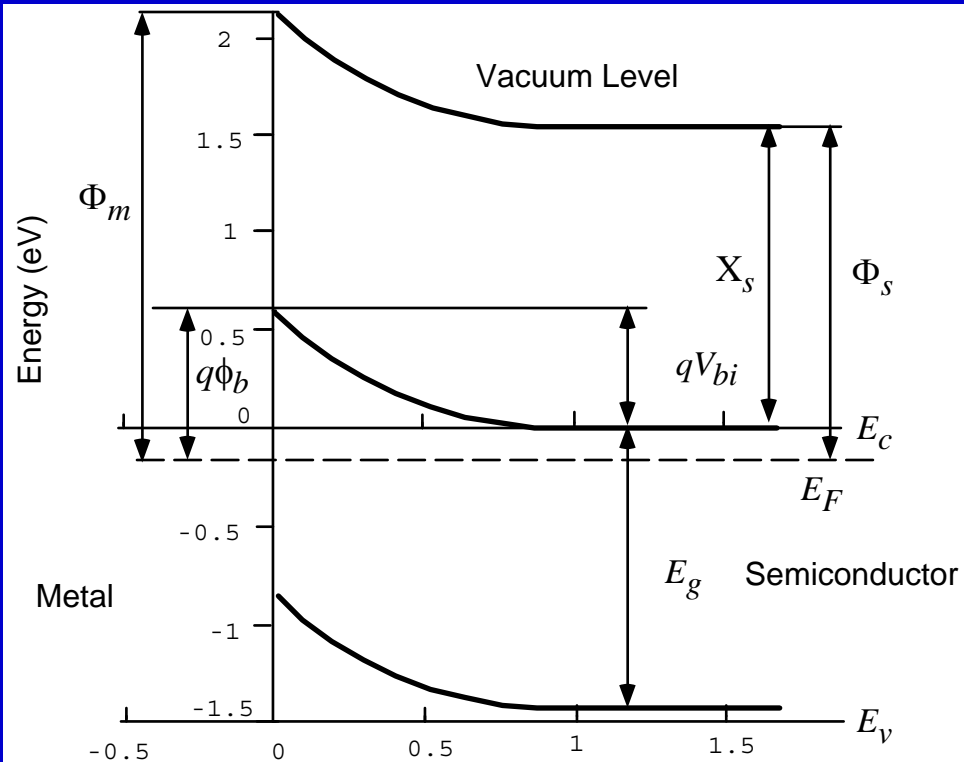
# AlInGaN Materials System



## More detailed information

M. E. Levinshtein, S. L. Rumyantsev, and M. S. Shur,  
Editors, “Properties of Advanced Semiconductor Materials:  
GaN, AlN, InN, BN, and SiGe,” John Wiley and Sons,  
December, 2,000

Also please visit <http://nina.ecse.rpi.edu/shur/GaN.html>



# Schottky contact Energy Band Diagram

Energy diagram of GaAs metal-semiconductor barrier.

$q\phi_b$  is the barrier height (0.75 eV)

$X_s$  is the electron affinity in the semiconductor

$\Phi_s$  and  $\Phi_m$  are the semiconductor and the metal work functions

$V_{bi}$  (0.591 V) is the built-in voltage.

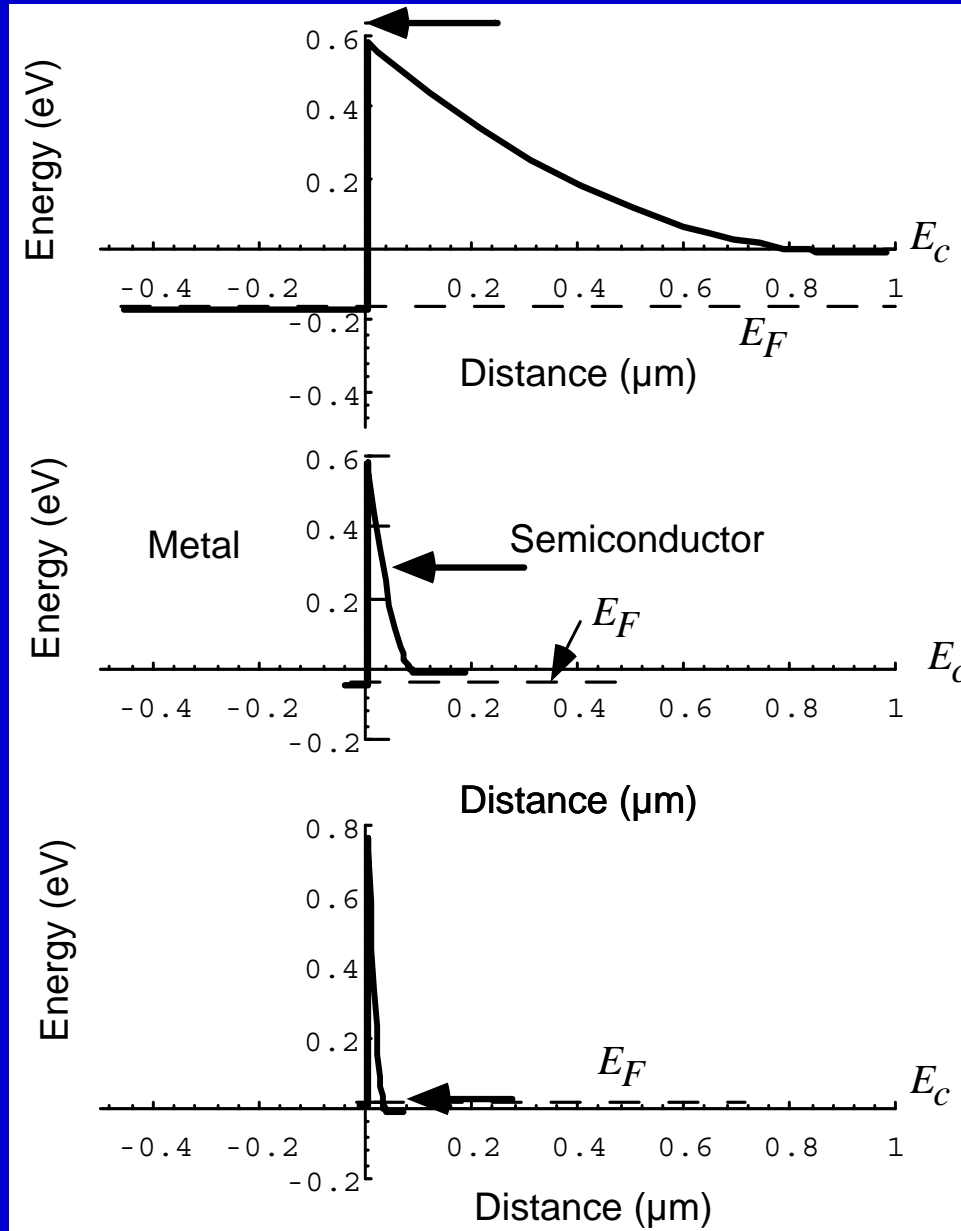
Donor concentration in GaAs is  $10^{15} \text{ cm}^{-3}$ .

(From M. Shur, Introduction to Electronic Devices, Wiley, 1996)

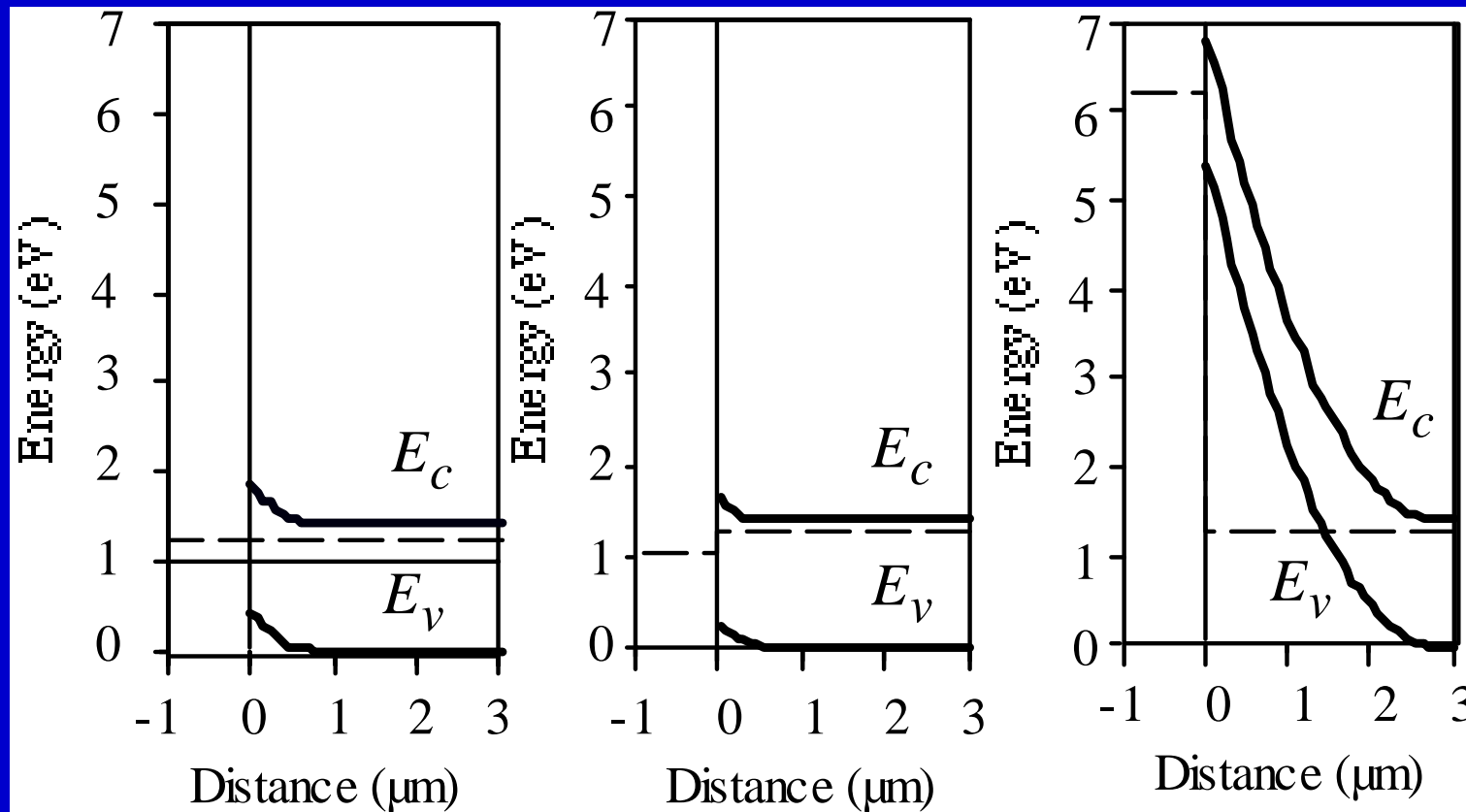
# Thermionic, Thermionic Field, and Field Emission

Thermionic emission

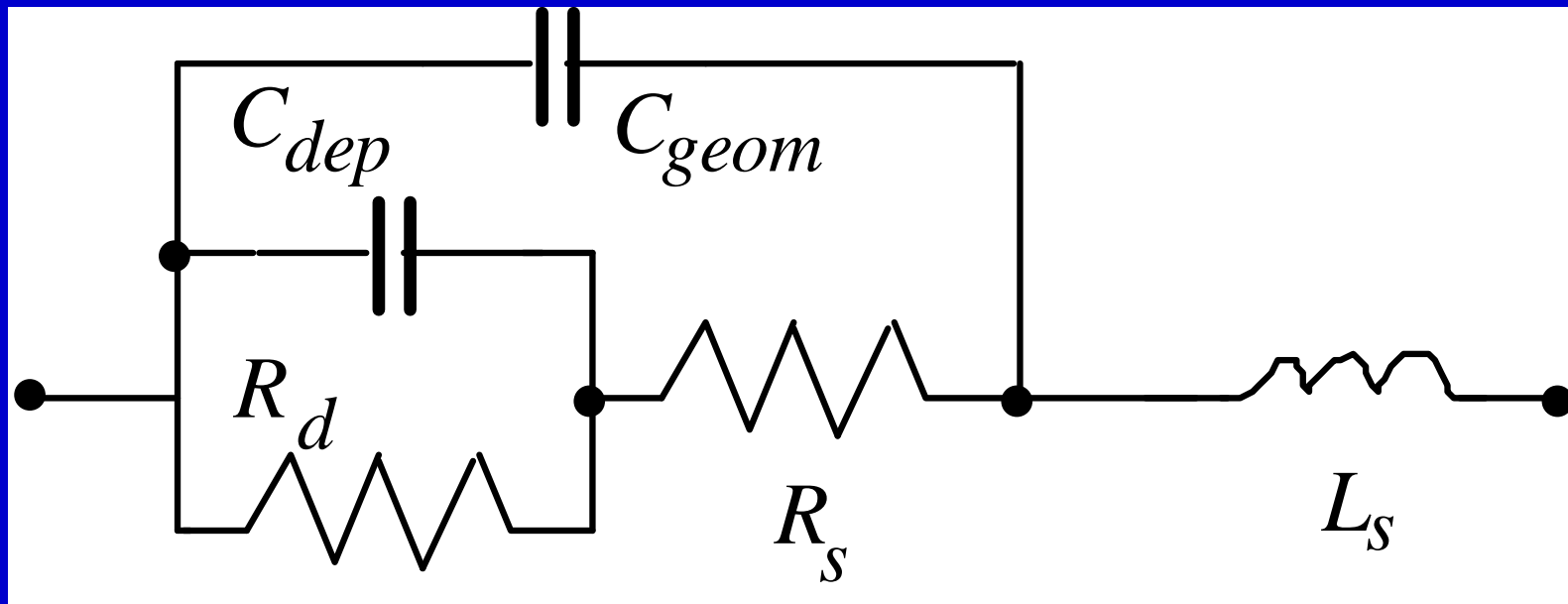
$$j_{ss} = A^* T^2 \exp\left(-\frac{\phi_b}{k_B T}\right)$$



Estimate the doping density in the GaAs layer from the data in the figure. The dielectric permittivity  $\epsilon = 1.14 \times 10^{-10}$  F/m. The electronic charge  $q = 1.602 \times 10^{-19}$  C.



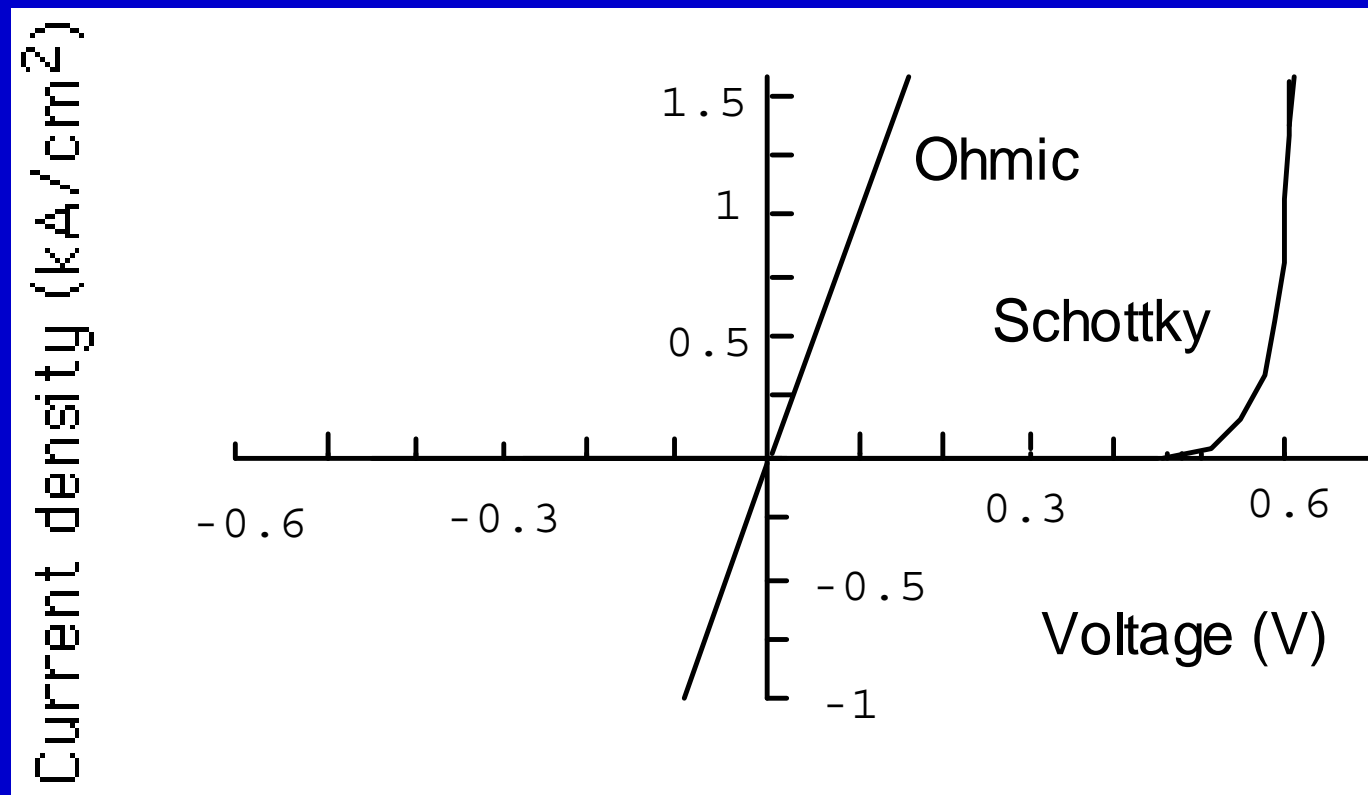
# Equivalent Circuit



From M. Shur, Introduction to Electronic Devices, Wiley, 1996

# Ohmic Contacts

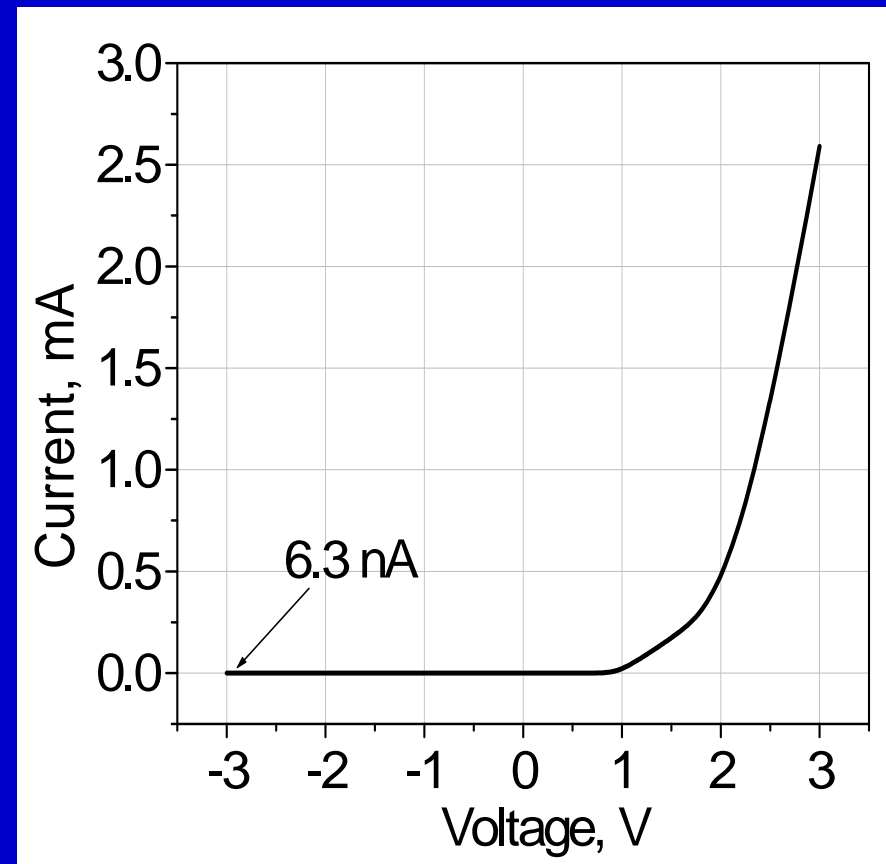
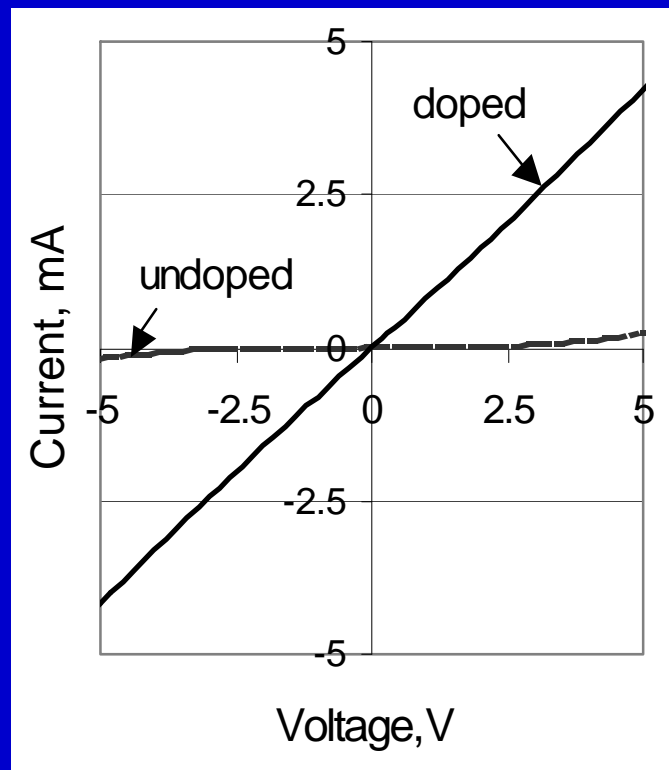
$$R_c = 10^{-4} \text{ ohm cm}^2$$



$$\text{Best } R_c = 10^{-8} \text{ ohm cm}^2$$

## I-Vs of ohmic contacts to n-doped AlGaIn (a) and of the AlGaIn photodiode (b).

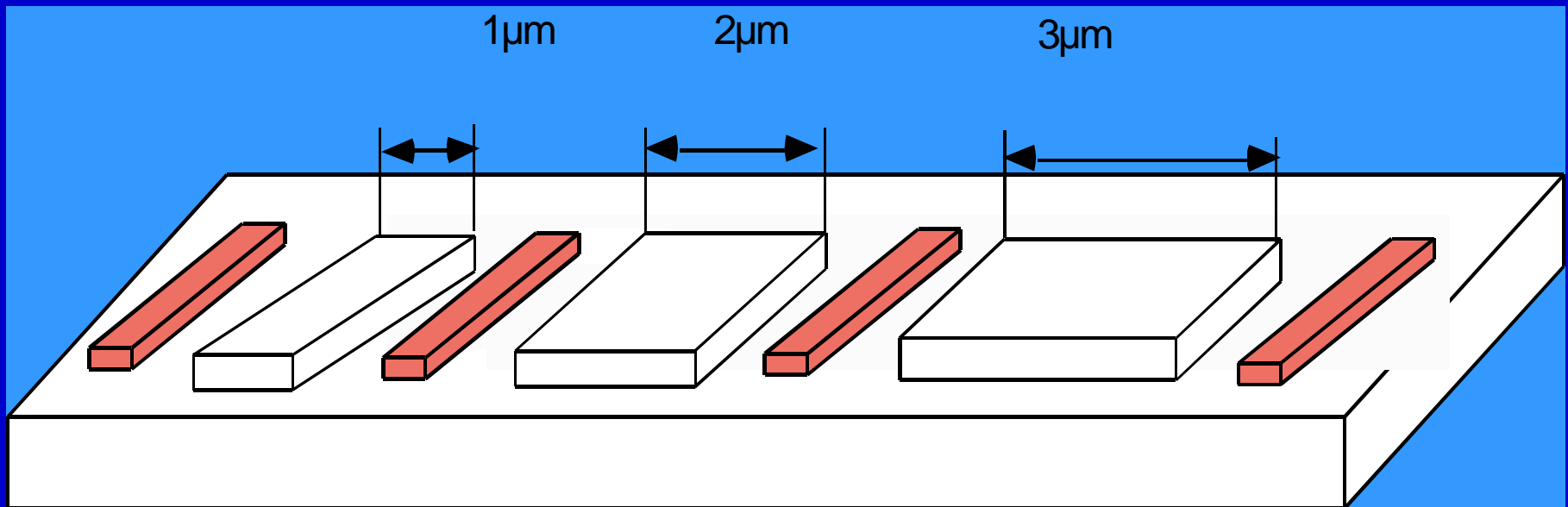
Dashed line in the left figure shows the I-V curve for undoped AlGaIn layer.



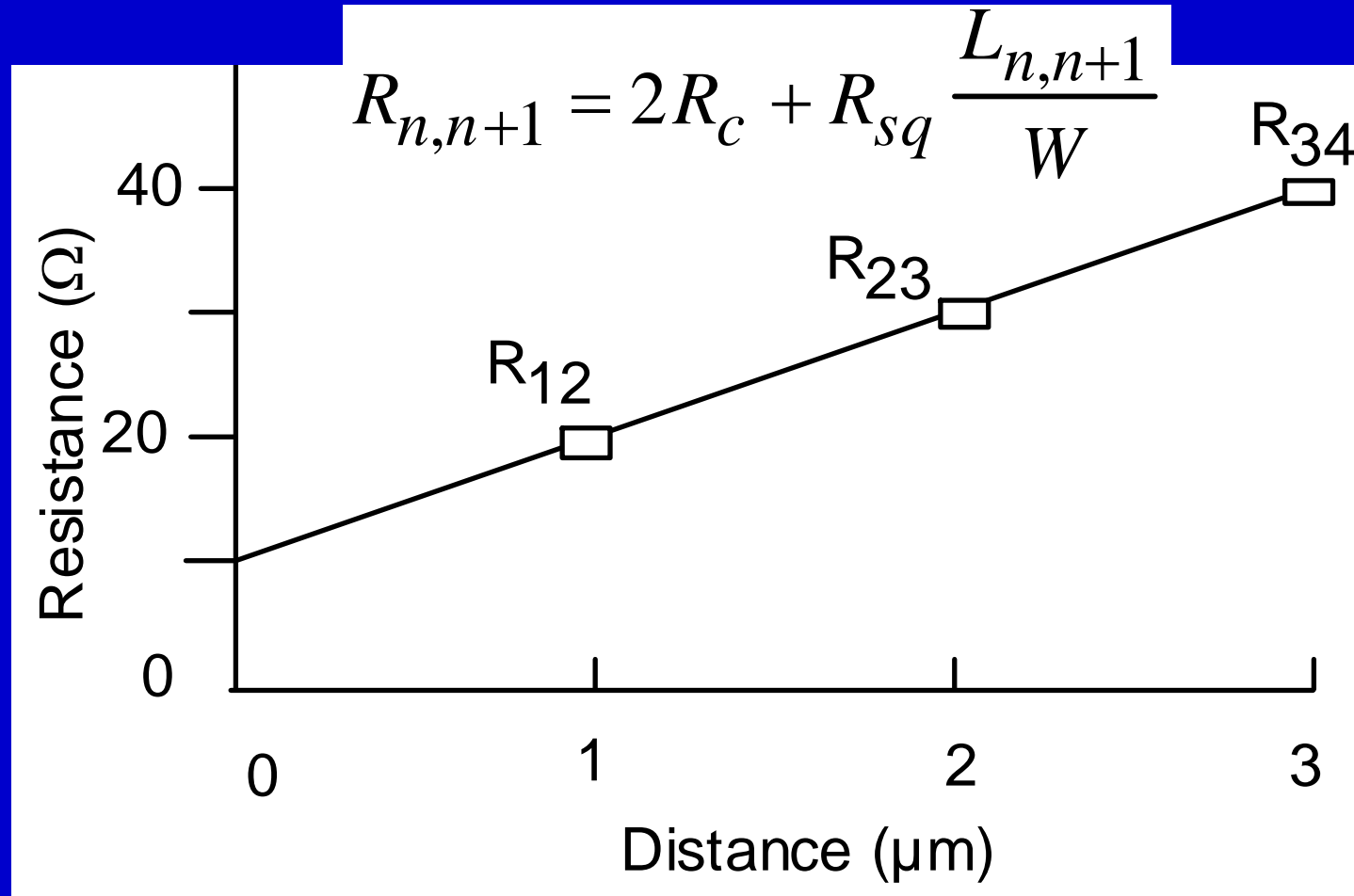
From V. Adivarahan, G. Simin, J. W. Yang, A. Lunev and M. Asif Khan, N. Pala, M. Shur, and R. Gaska, SiO<sub>2</sub> passivated lateral-geometry GaN transparent Schottky barrier detectors, *Appl. Phys. Lett.*,

Vol. 77, No 6, pp. 863-865, August (2000)

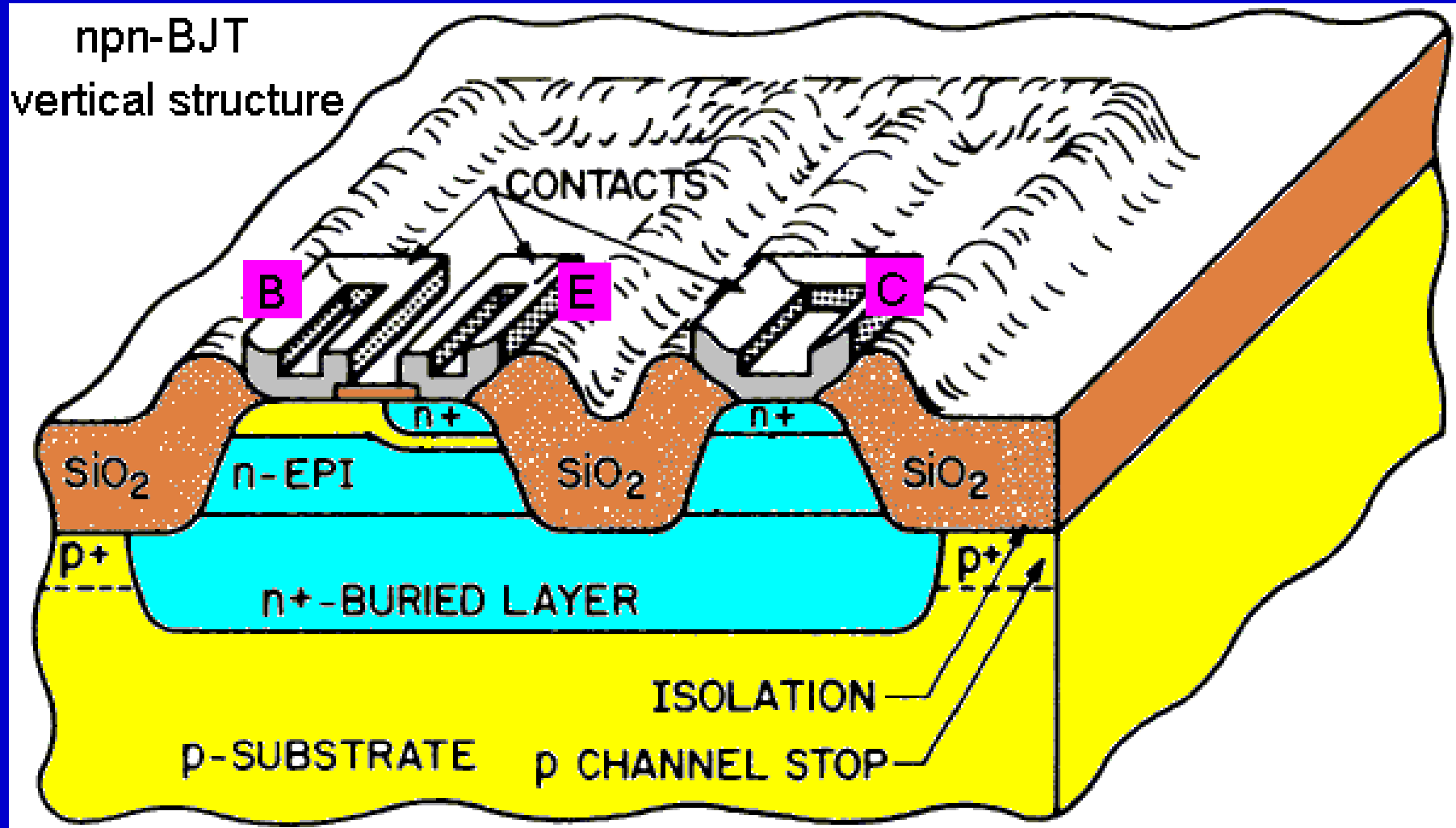
# Gated Transmission Line Model



# Resistance versus distance

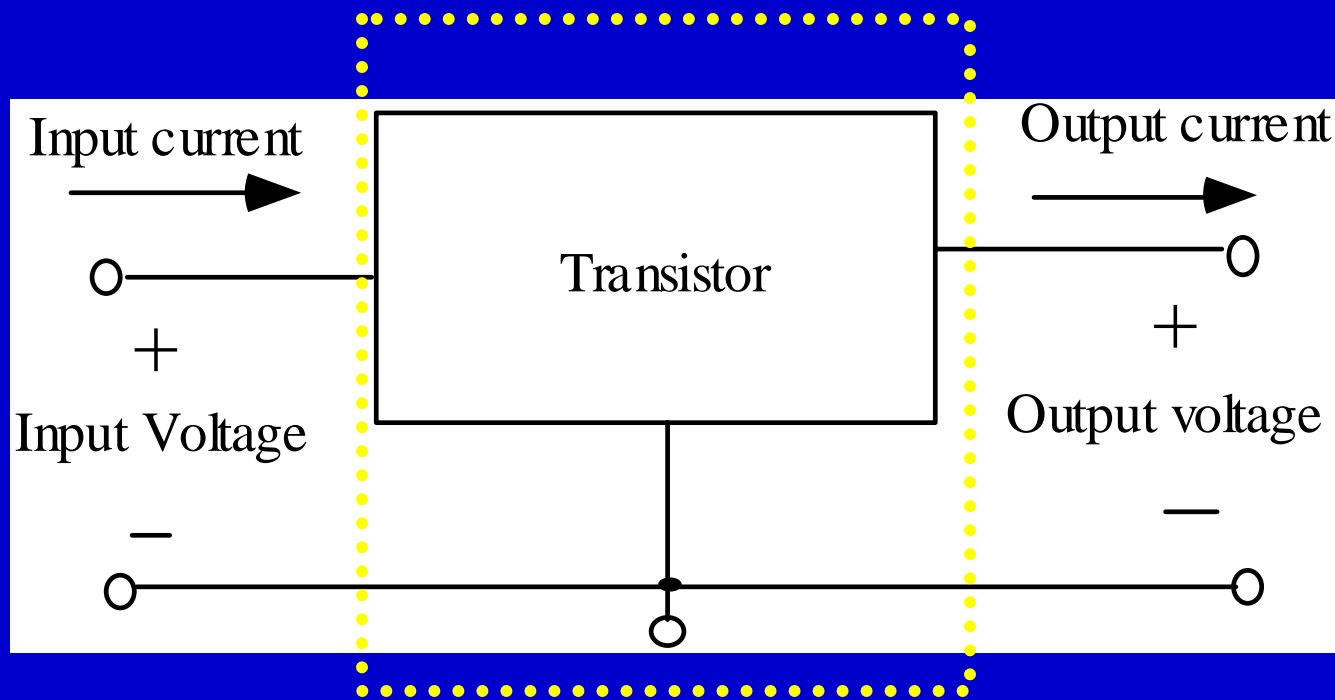


# BJT structure

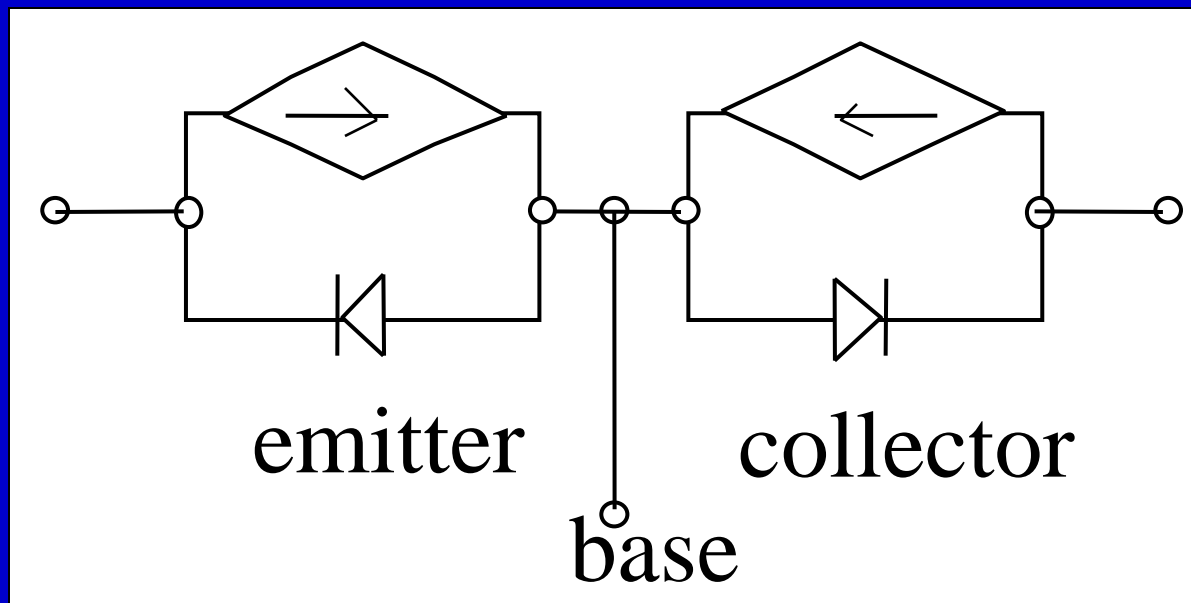


From <http://www.hl.pc.uec.ac.jp/~hays/electronics/lecture/chapter5.htm>

# Input and Output Loops

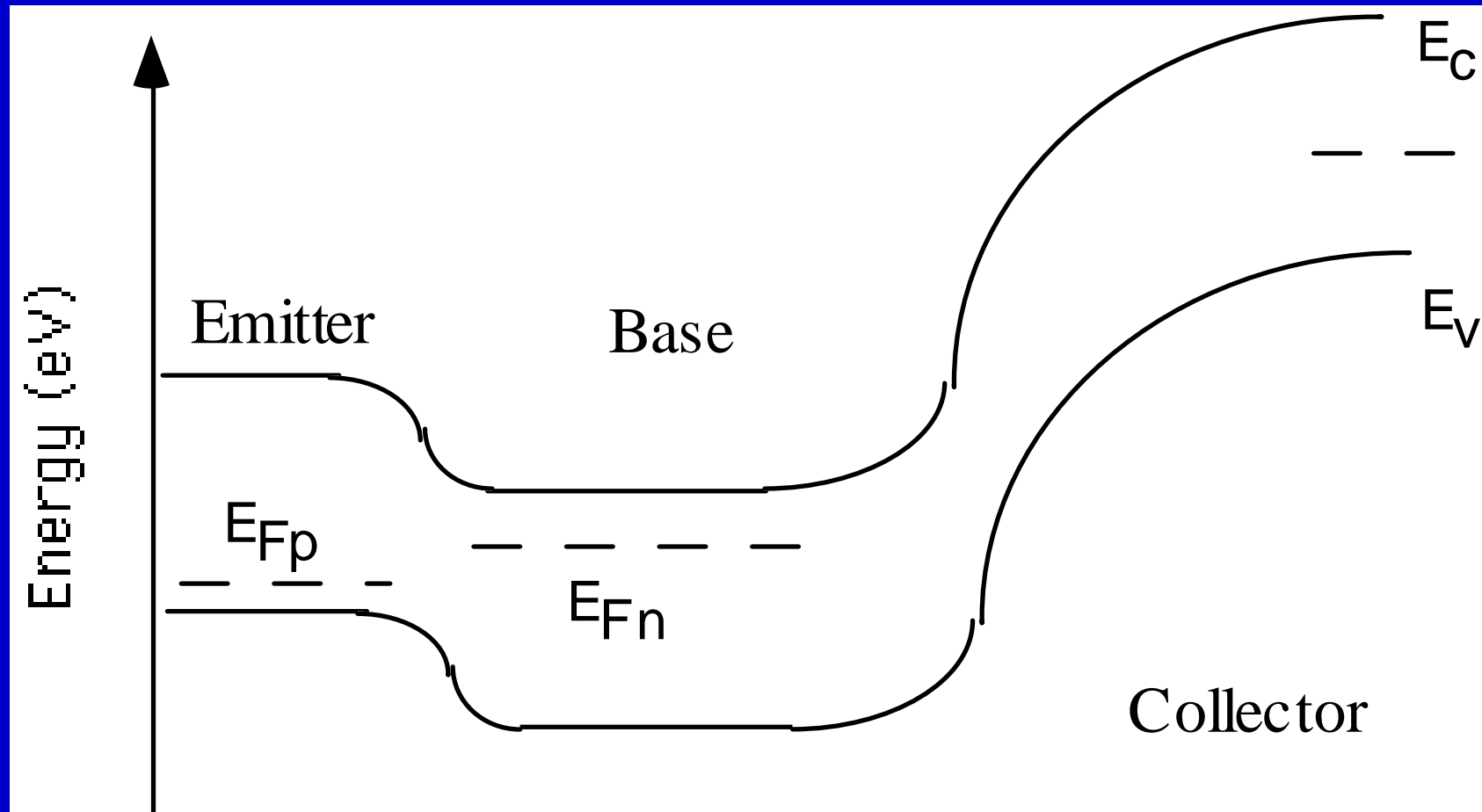


# Equivalent circuit

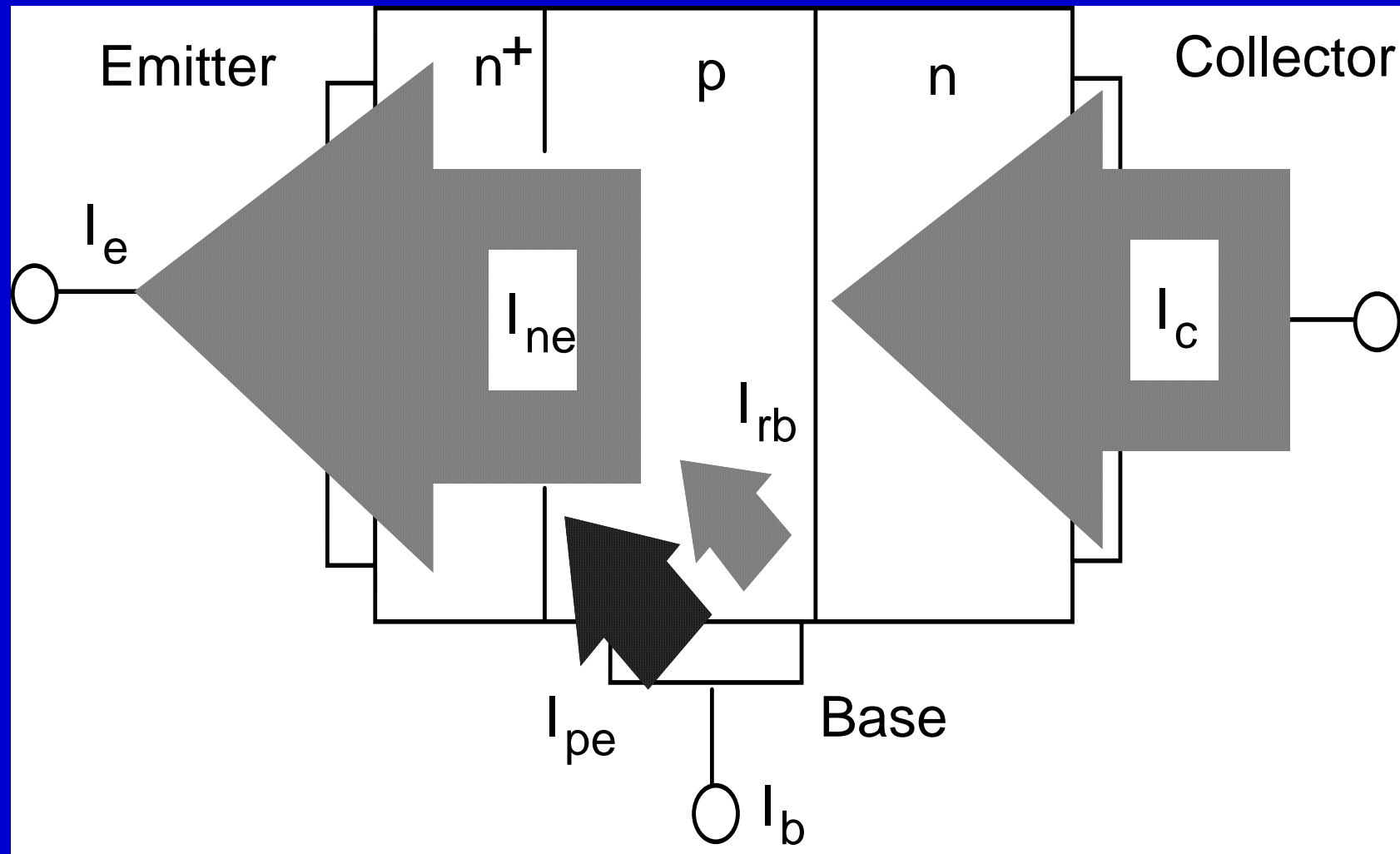


Equivalent circuit of ideal n-p-n BJT

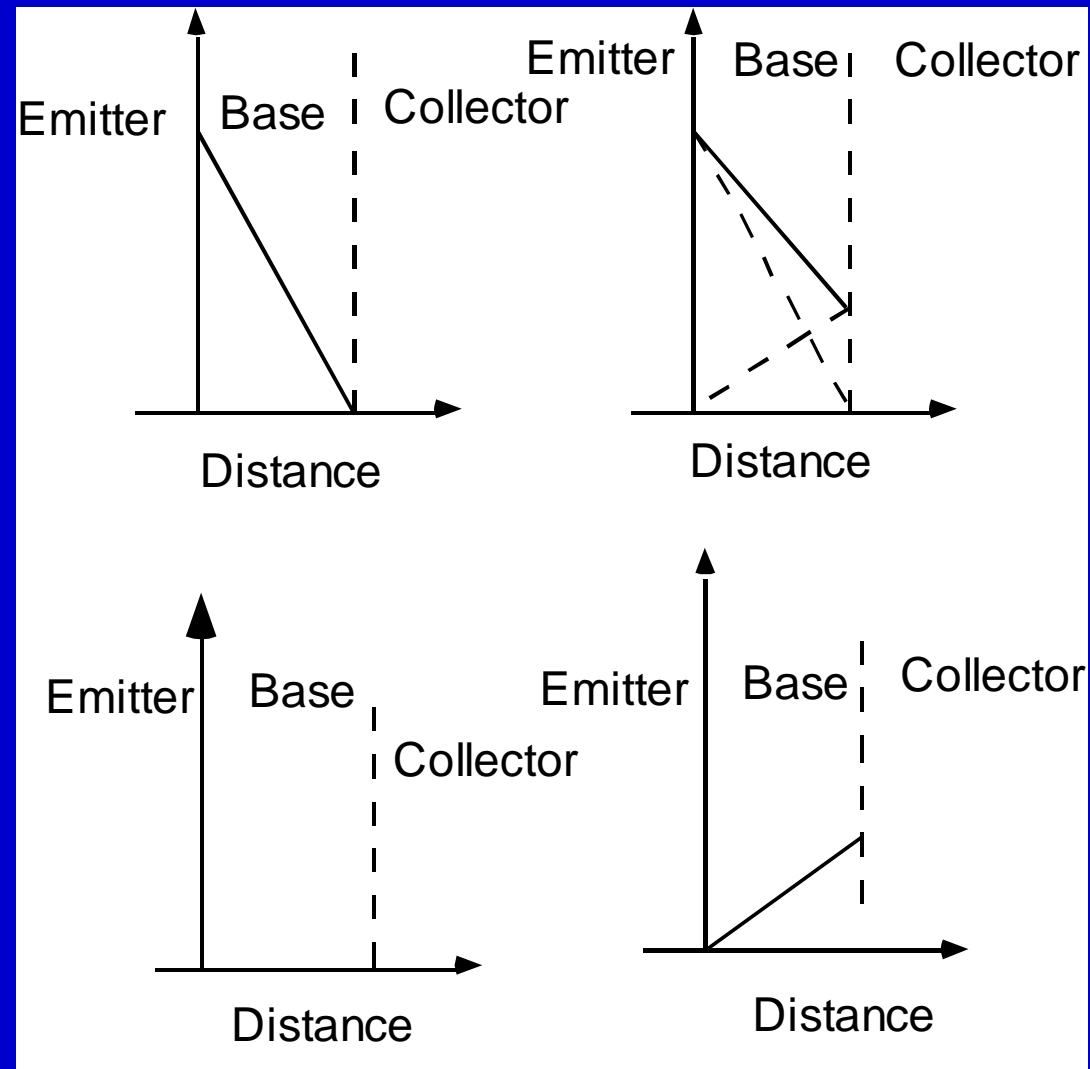
# Band diagram of p-n-p transistor



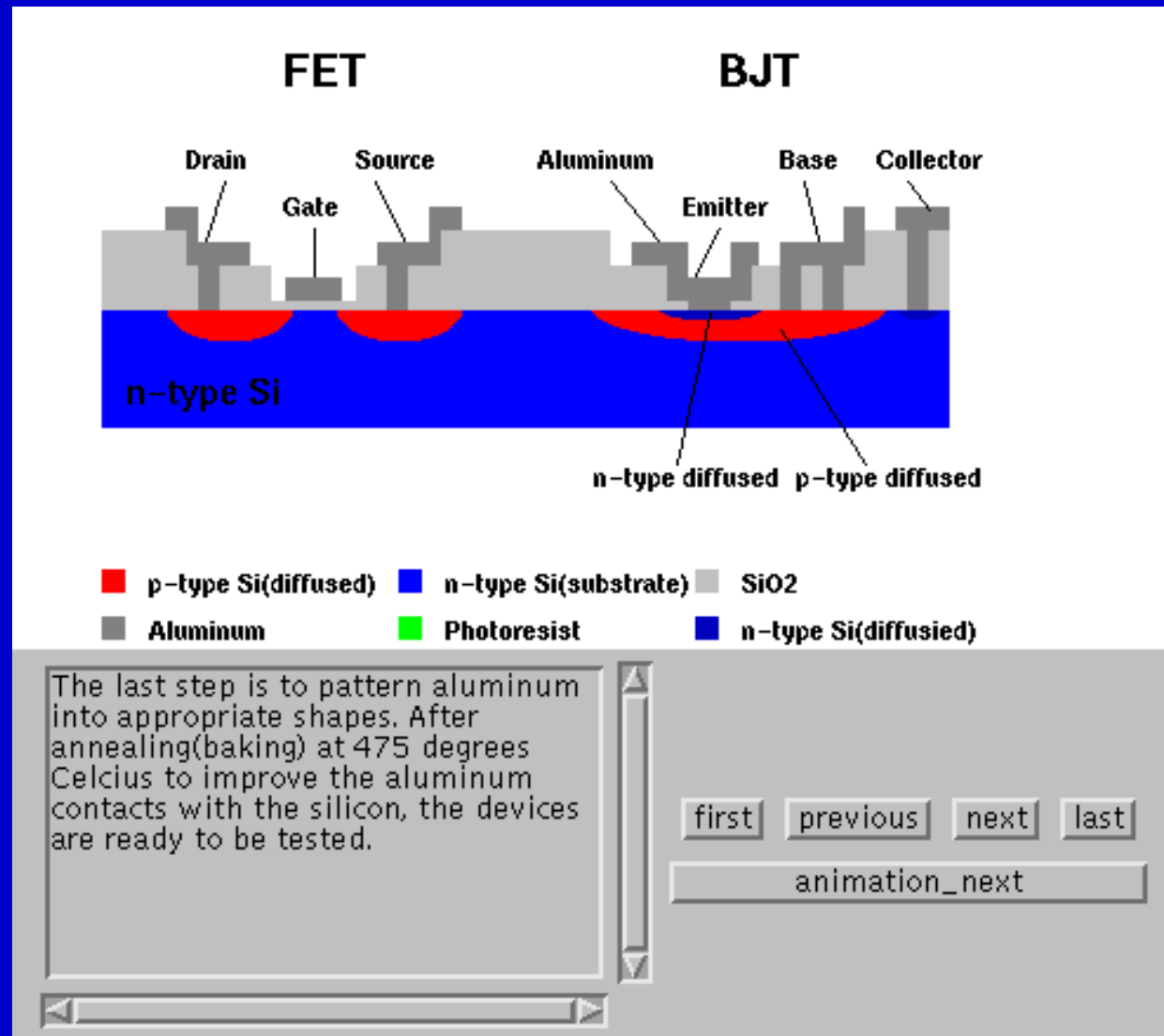
# Principle of Operation



Hole distributions in the base of  $p-n-p$  BJT  
for active forward mode,  
saturation, cutoff, and reverse active mode

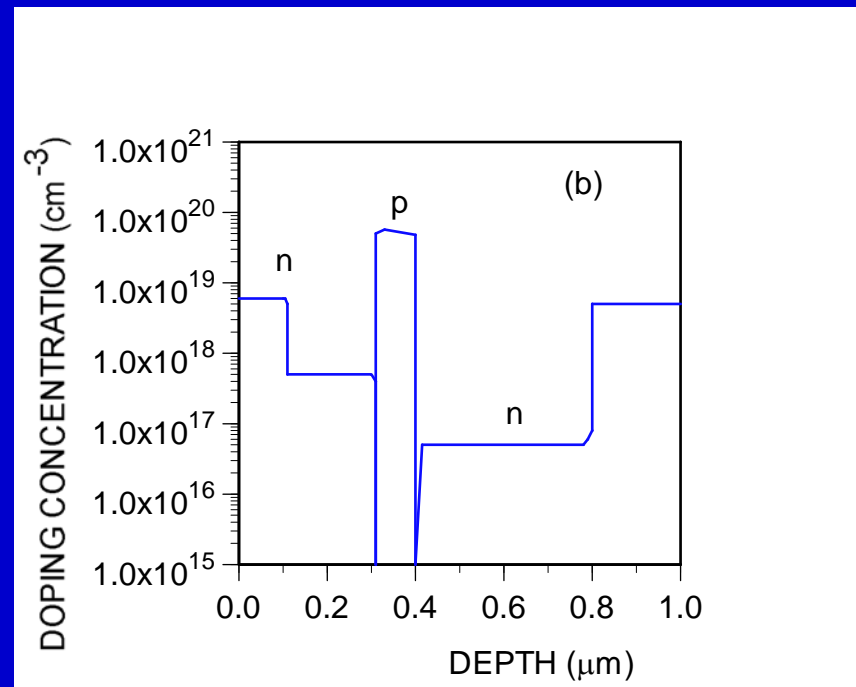
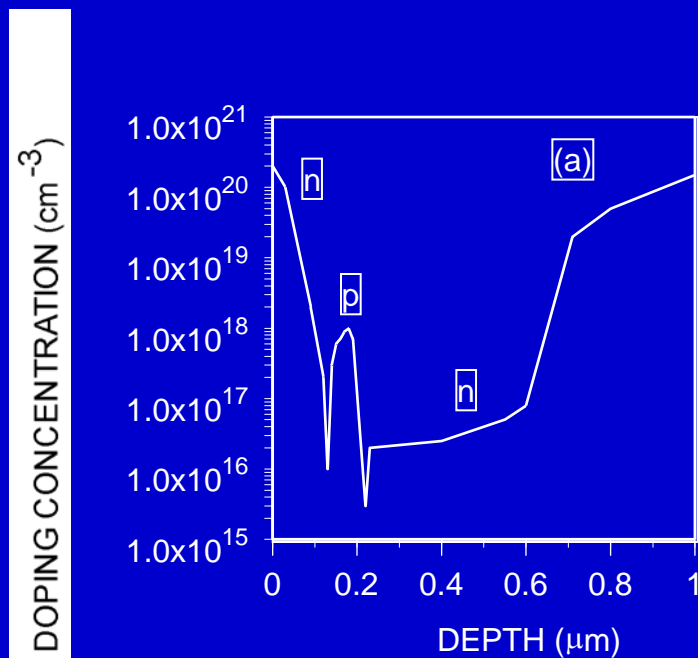


# MOSFET/BJT Fabrication



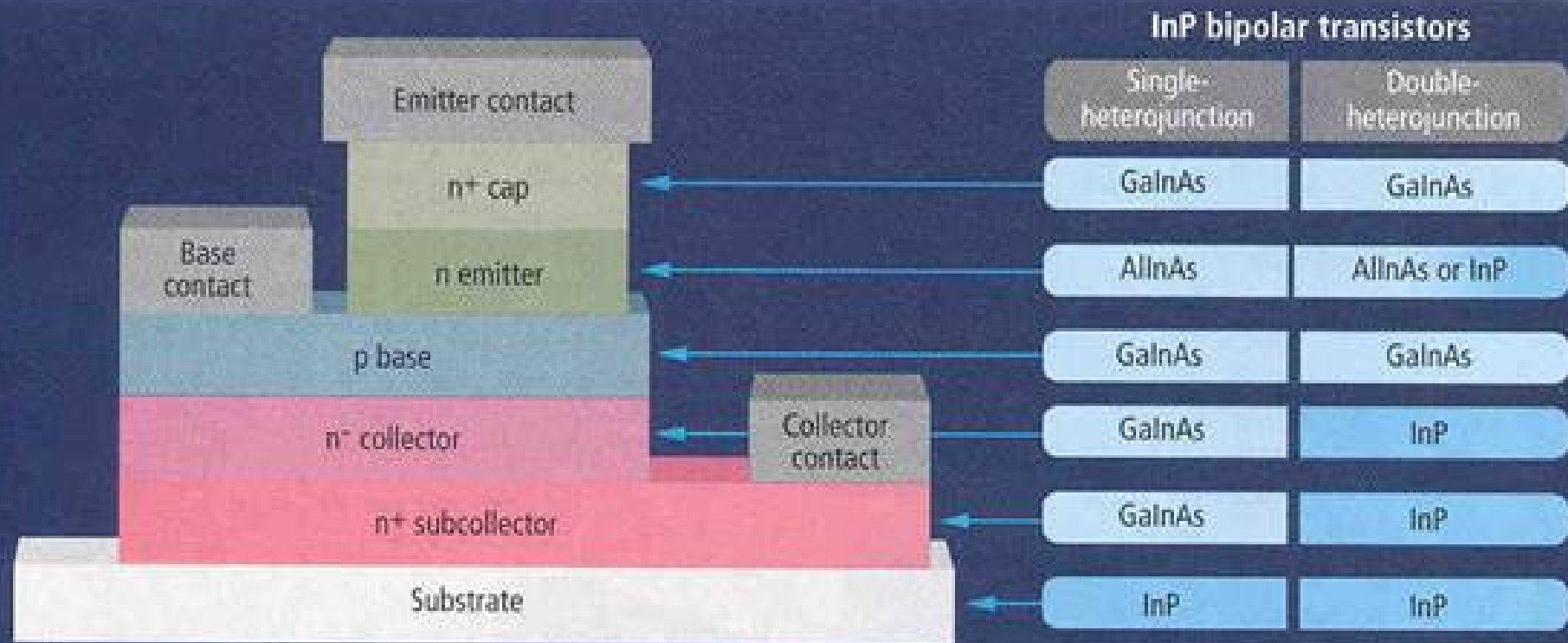
From: <http://jas.eng.buffalo.edu/education/fab/BjtFet/index.html>

# Typical BJT and HBT Doping Profiles



Impurity profile in homojunction (a) and heterojunction (b) bipolar transistors. (After Gao et al., *Compound Semiconductor Electronics: The Age of Maturity*. Ed. M. S. Shur, (World Scientific, New Jersey, 1996), p. 89.)

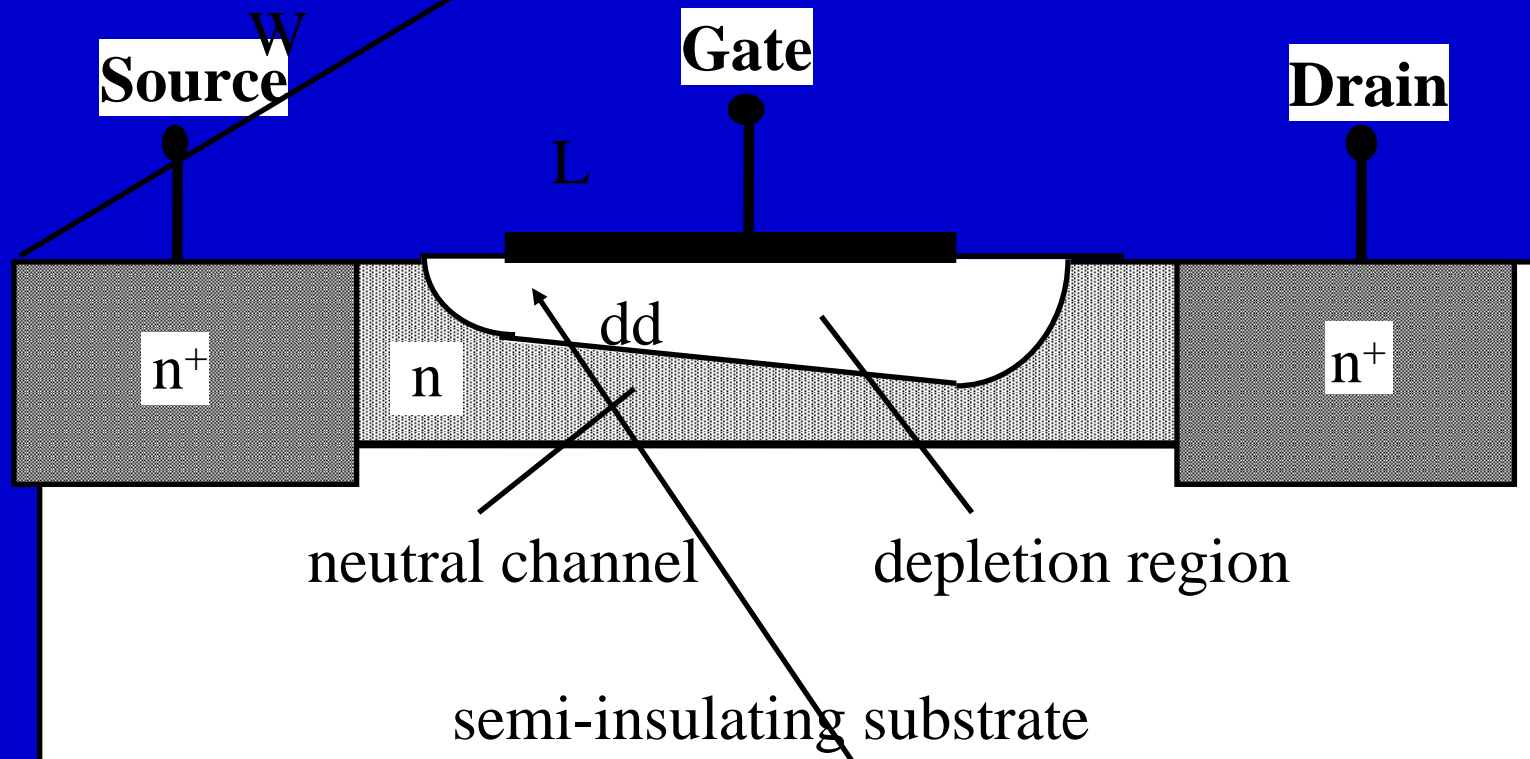
# InGaAs/AlInAs and InGaAs/InP HBTs



[2] Single- and double-heterojunction bipolar transistors (SHBTs and DHBTs, respectively) are made using a combination of materials, but start with an indium phosphide substrate. The ratio of gallium to indium in these transistors is 47:53, and the ratio of aluminum to indium is 48:52.

From: Gopal Raghavan, Marko Sokolich, William E. Stanchina, *"Indium Phosphide ICs unleash the high-frequency spectrum"*, IEEE Spectrum, October 2000, p. 47-52.

# Basic MESFET Operation



$$C_{dep} = \epsilon / dd$$

$$C_{edge} = \epsilon W$$

$$S = W L$$

Capacitance per unit area ( $F/m^2$ )    Capacitance (F)

# MESFET Models

**Square-law model:**

$$I_{sat} = \beta V_{GT}^2$$

**Curtice model (1980):**

$$I_d = I_{sat} (1 + \lambda V_{DS}) \tanh(\alpha V_{DS})$$

**Statz model (1987):**

$$I_{sat} = \frac{\beta V_{GT}^2}{1 + \alpha V_{GT}}$$

**Shur (1987):**

$$\beta = \frac{2\epsilon_s v_s W}{d(V_{po} + 3V_L)}$$

# UCCM for MESFETs

Below threshold:

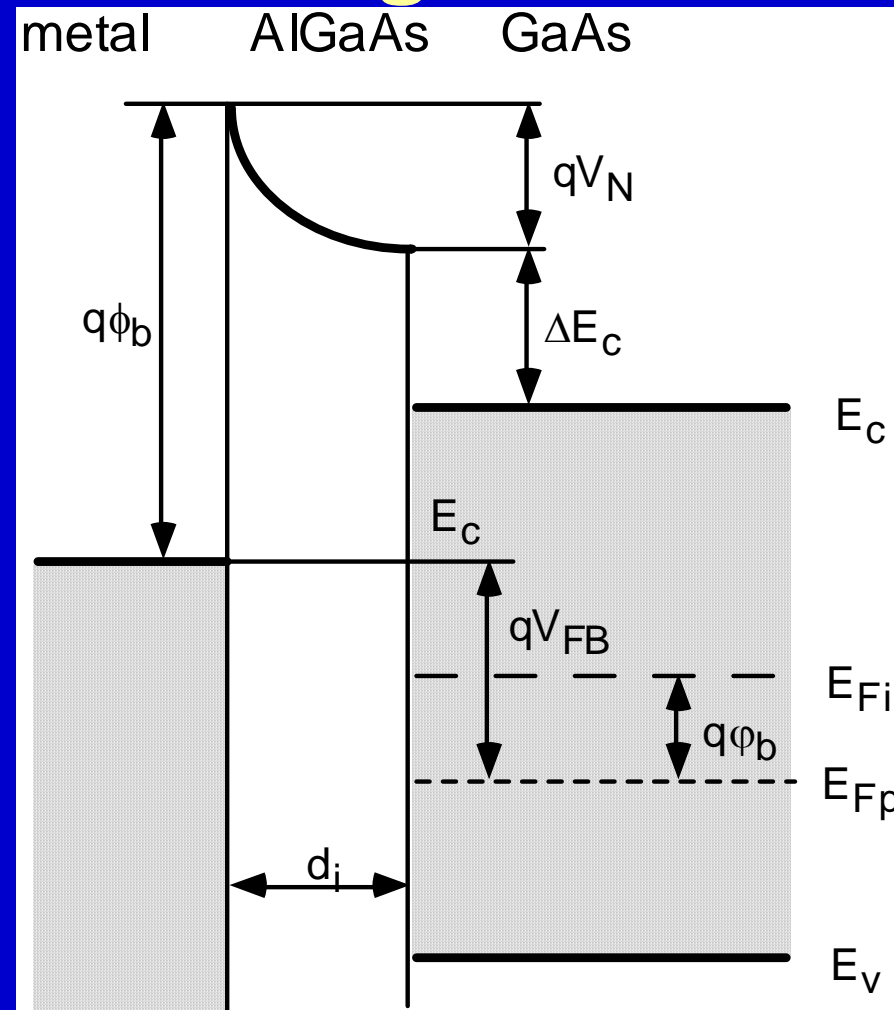
$$n_{sb} \approx n_0 \exp\left(\frac{V_{GT} - V_F}{\eta V_{th}}\right)$$

Unified charge density expression:

$$n_s \approx \frac{n_{sa} n_{sb}}{n_{sa} + n_{sb}} = \left[ \frac{1}{N_d d} \left( 1 - \sqrt{1 - \frac{V_{gte}}{V_{po}}} \right)^{-1} + \frac{1}{n_0} \exp\left(-\frac{V_{gt}}{\eta V_{th}}\right) \right]^{-1}$$

Use same expression for  $V_{gte}$  as for MOSFETs

# HFET Band Diagram at Flat Band



From T. A. Fjeldly, T. Ytterdal, M. S. Shur, Introduction to Device Modeling and Circuit Simulation for VLSI, Wiley, 1998

# Threshold voltage

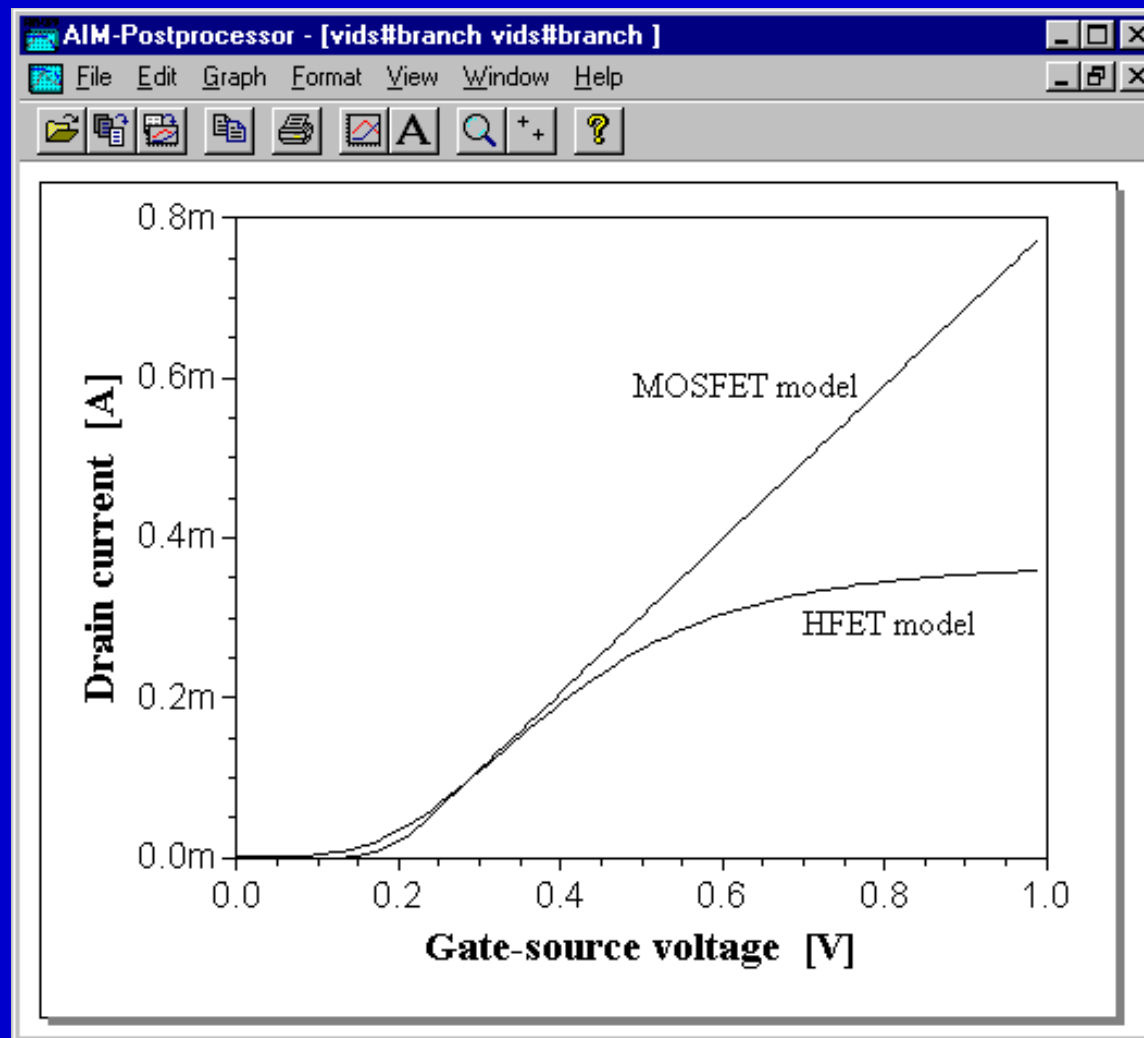
Uniform doping

$$V_T \approx \phi_b - \frac{qN_d d_i^2}{2\varepsilon_i} - \Delta E_c / q$$

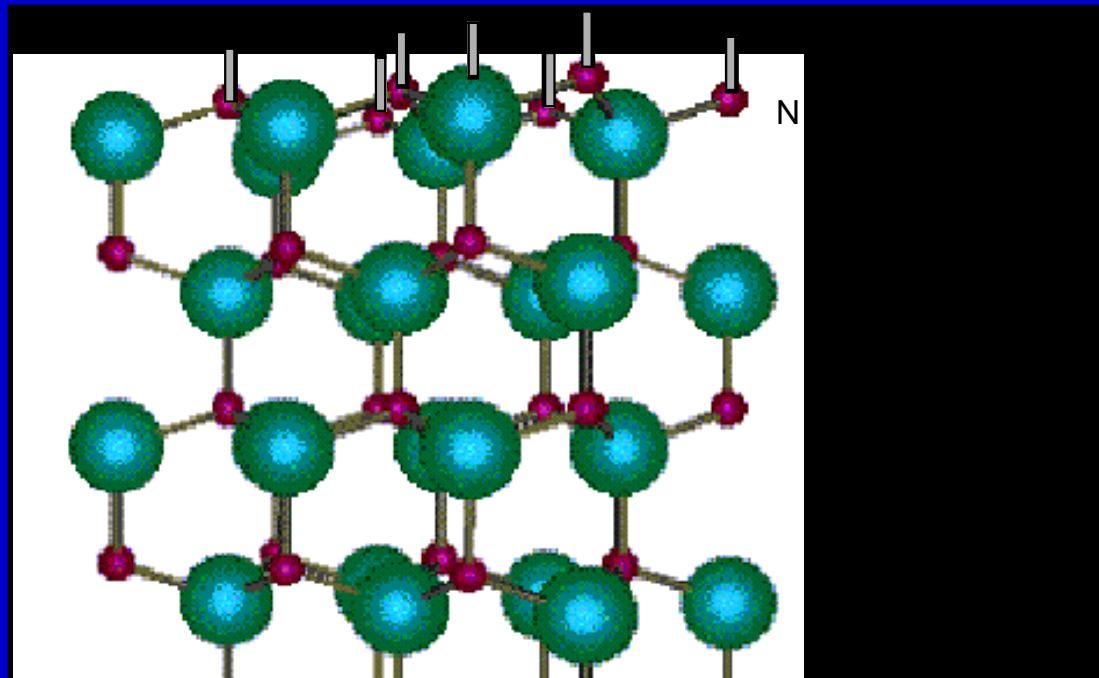
Delta doping

$$V_T \approx \phi_b - qn_\delta d_\delta / \varepsilon_i - \Delta E_c / q$$

# Example: HFET Transfer Characteristics

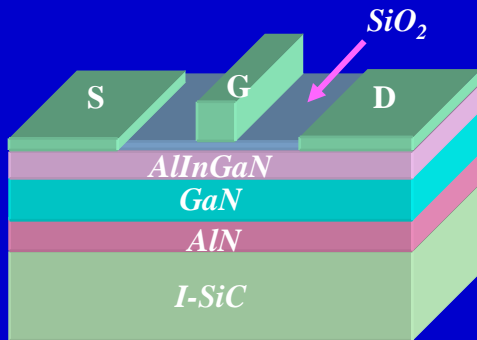


# Ga and N faces



After Hellman, E. S., The Polarity of GaN: a Critical Review. MRS Internet J. Nitride Semicond. Res. 3, 11(1998)

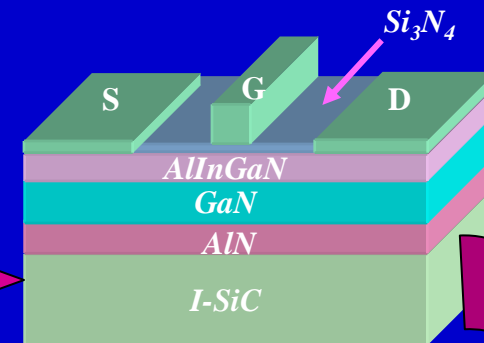
# AlN/InN/GaN HFETs



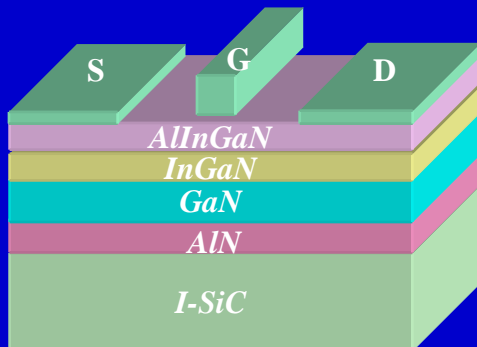
Reducing the gate leakage current ( $10^4 - 10^6$  times)

*MOSHFET* ( $\text{SiO}_2$ )

*MISHFET*  $\text{Si}_3\text{N}_4$

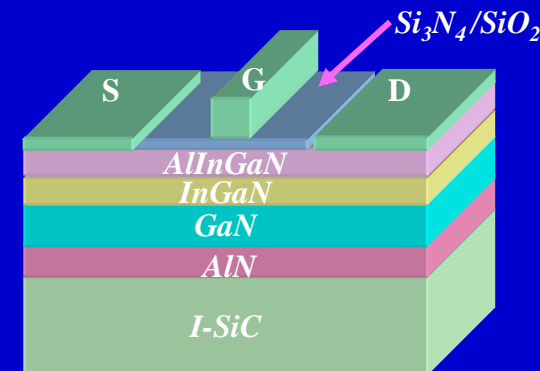


Reducing current collapse,  
Improving carrier confinement



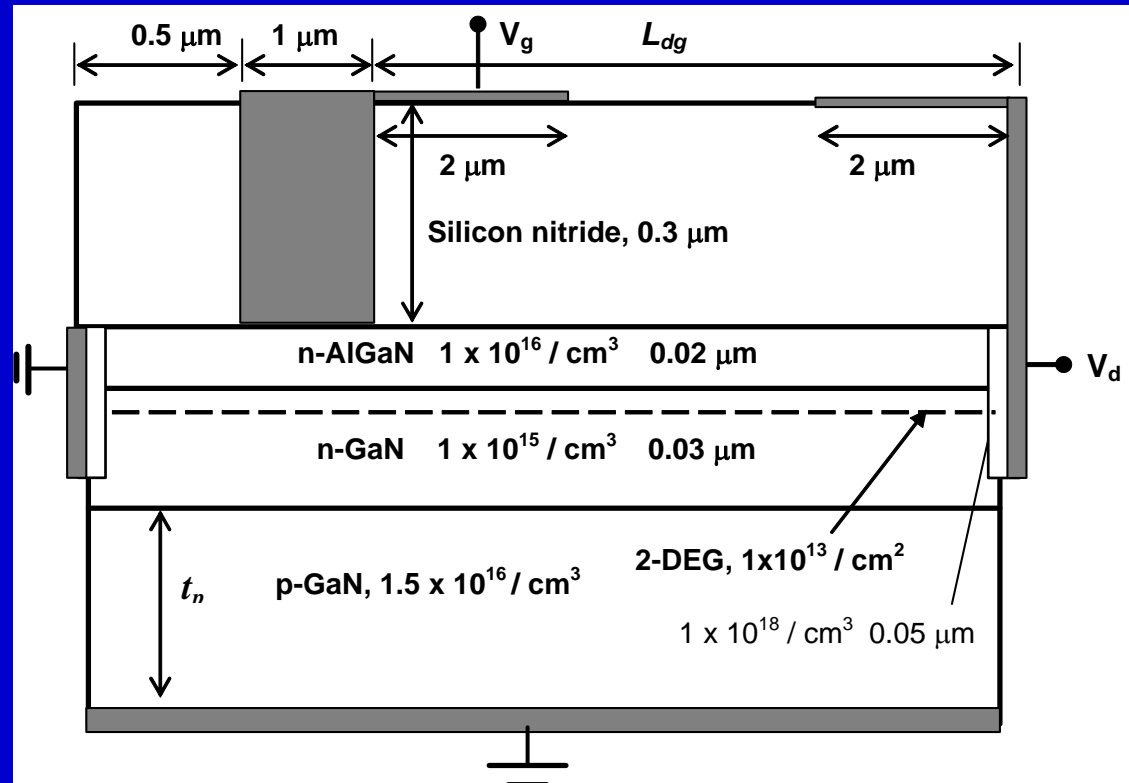
*AlGaN/ InGaN GaN DHFET*

Combining the advantages



*MISDHFET*

# RESURF HEMT



From S. Karmalkar, J. Deng, M. S. Shur, R. Gaska, RESURF AlGaIn/GaN HEMT for high voltage power switching, IEEE Electron Device Letters, vol. 22, No. 8, pp. 373-375, August (2001)

# SDM2 Spring 2009

## Thank you for taking my class!

